

ID		Milestone No.	Delivery in weeks	total time in weeks
WP01.1.2	Procurement contract signed	M1	0	0
	KOM	M2	M1 + 1	1
	Preliminary design report submitted	M3	M2 + 6	7
	Detail design 3D model	M4	M3 + 10	17
	Detail design review	M5	M4 + 1	18
	Detail design drawings	M6	M5 + 4	22
	manufacturing design submitted	M7	M6 + 1	23
WP01.1.3	Detailed design approved (RFM)	M8	M7 + 1	24
	material & component order	M9	M8 + 1	25
	supply & check	M10	M9 + 10	35
	production	M11	M10 + 7	42
	FAT	M12	M11 + 1	43
WP01.1.4	Delivered to site, start of the installation (SAI, RFI)	M13	M12 + 1	44
	Site preparation	M14	M13 + 1	45
	Foundations	M15	M14 + 2	47
	Concrete structure - inner and outer walls	M16	M15 + 8	55
	Hutch structure installation	M17	M13 + 11	55
WP01.1.5a	Completion of rough cave structure (excluding roof).	M18	M16 + 1	56
	Hutch completion	M19	M18 + 10	66
	Heavy door installation	M20	M18 + 6	62
	B4C cladding	M21	M18 + 6	62
	Roof and painting	M22	M21 + 2	64
	Steelworks	M23	M22 + 2	66
	access platform / doors	M24	M22 + 3	67
	OH Crane	M25	M22 + 3	67
	Beam stop installation	M26	M22 + 2	66
WP01.1.5b	Access for installation of equipment (SAT)	M27	M26 + 2	68
	As build documentation submission	M28	M27 + 2	70
	Reception/Project completion	M29	M28 + 1	71