

Příloha 1 – Nabídka, tech. specifikace

Informace			
Číslo dokladu	4200010669	Datum dokladu	15.08.2023
Referent XXX	Telefon		
ID účtu	1245827	DIČ	CZ00216305
Incoterms	Včetně: náklady, pojištění & přepravné	Plateb.podm.	dle KS
		Dodací lhůta	dle KS
Položka	Materiál/Popis/Podmínka		Množ.
10	337-30073-32 AGX100KV2 +25 CE400 Univerzální zkušební stroj AGX-V2 pro tah/tlak do 100 kN a +250 mm (položka obsahuje i řídicí software stroje – metody dle ČSN EN ISO 6892-1 (2021), či vytváření vlastních zkušebních programů) Podlahový model Koncepce a vlastnosti výrobku <i>1. Nejvyšší světová úroveň vysokého výkonu</i> Zaručená přesnost zkušební síly až 1/2000, rychlost vzorkování 10 kHz , řízení automatického ladění pomocí řízení se zpětnou vazbou stavu. 1.1. <i>Funkce automatického ladění v reálném čase pomocí automatického řízení přijetím moderní teorie řízení, jako je stavová zpětná vazba a Kalmanův filtr, se po zajištění stability řízení realizuje optimální odezva. Je možné stabilně realizovat deformační řízení popsané v normě pro zkoušení kovů ISO 6892.</i> 1.2. <i>Velmi rychlé vzorkování dat</i> Funkce vysokorychlostního vzorkování 10 kHz (0,1 msec) nepřehlédne náhlou změnu dat. Přesně zachycuje maximální zkušební sílu atd. při vysokorychlostním napínání.		

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1.3. Záruka osově přesnosti třídy 10 (pouze podlahové modely)

Odchylka zkušební osy stolu a příčnicku je zaručena podle normy ASTM E1012 třídy 10 pomocí lineárního vedení příčnicku a dosahuje se tak průměrnějšího chodu příčnicku.

1.4. Široký rozsah zkušební síly od 1/2000 do 1/1

Široký rozsah měření až do 1/2000 umožňuje měřit od velké síly po malou sílu pomocí jednoho snímače zatížení. To ušetří problémy s výměnou snímačů zatížení.

1.5. Vstupní signál snímače maximálně 20 CH

K dispozici je 6 slotů pro přidání zesilovačů, a přidáním jednoho volitelného zesilovače je možné zadat až 20 kanálů signálu, signálů externích snímačů, jako jsou tenzometry a teplota. Data je možné získávat synchronně s daty z testování.

2. Snížení pracovní zátěže díky vysoké operativnosti

Inteligentní řídicí jednotka vybavená dotykovým displejem LCD nebo ovládací panel vybavený velkým barevným displejem s dotykovým panelem a PC, navržený pro zvýšení ovladatelnosti.

2.1. Inteligentní ovladač s dotykovým displejem

2.1.1 Inteligentní ovladač s velkým dotykovým panelem

Snadné zobrazení různých údajů, jako je zkušební síla a posunutí. Položky na displeji lze měnit a vy můžete kontrolovat informace, které chcete mít po ruce. Často používaná tlačítka, jako je například ovládání posuvu, jsou fyzická tlačítka. Zabraňuje se tak chybám při ovládání. Pohodlné funkce, jako je kalkulačka a ruční světlo, jsou také funkce panelu.

Umožňuje zobrazovat grafy v reálném čase a provádět zkoušky bez použití PC. Zkoušky, které nevyžadují zpracování dat, se mohou provádět snadno a rychle. Snadné sledování testgrafu v reálném čase. Kompletní vytvoření metody přímo na stroji bez potřeby počítače.

2.2. Zvuk operace

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Asistujte při provozu pomocí navrženého zvuku provozu.
Usnadní práci tím, že se upozorní pomocí zvukového signálu.

2.3. Inteligentní příčnick

Poloha příčnicku je zapamatována i ve stavu při vypnutém napájení. Vzdálenost mezi čelistmi můžete změnit a přesouvat se na cílovou hodnotu z ovladače Smart Controller.
Není třeba měřit vzdálenost mezi čelistmi pomocí pravítka.

2.4. Univerzální adaptér

Univerzální adaptér eliminuje potřebu těžké výměny adaptérů. Kromě toho je možné vyměnit zkušební přípravky pro zkoušku tahem, tlakem / zkušebních těles pro zkoušku ohybem a snímačů zatížení s malou kapacitou. Celá výměna je snadná, což zlepšuje nejen použitelnost, ale také bezpečnost.

2.5 Hlasové ovládací zařízení XV-Talk

Zařízení pro hlasové ovládání XV-Talk reaguje na fráze vyslovené obsluhou a AGX-V2 reaguje. Často používané operace s tlačítky, jako např. "spuštění testu" a "návrat", lze provádět pomocí ovládání hlasem.

3. Bezpečnost a spolehlivost

Kromě ochrany obsluhy pomocí ochrany krytem, sleduje se také stav zařízení pomocí rozšířené funkce autodiagnostiky.

3.1. Rozšířená funkce autodiagnostiky

Automatická autodiagnostika při zapnutí napájení. Kontroluje stav vnitřního napájení, zesilovačů atd. a informuje o stavu na displeji.
Testovací stroj také sleduje stav použití spínačů, dotykových panelů, ventilátorů atd. a také vždy informuje o načasování výměny.

3.2 Prevence kolizí sledováním vzdálenosti přípravku

Díky funkci inteligentního příčnicku testovací stroj měří vzdálenost mezi čelistmi a informuje o možnosti kolize chybnou operací předem.

3.3. Konvenční funkce

Polykarbonátový ochranný kryt, který je kompatibilní s

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vysokou průhledností a pevností, lze objednat samostatně*1
Dvojité nouzové tlačítko je snadno ovladatelné i při různých
zkoumaných situacích a je bezpečné i v případě nouze.
Funkce touch load zastaví stroj, když se zvýší síla na
siloměru při posuvu směrem dolů.

*1) Tento výrobek není vybaven ochranným krytem!

Použití je proto omezeno

- na konfigurace provozované výhradně s teplotou komorou, která rovněž představuje ochranný kryt
- na vzorky, které se nemohou třístit nebo jinak poškodit zdraví uživatele, pokud není ochranný kryt uveden samostatně jako součást dodávky.

Pro jakékoli jiné použití si vyžádejte výrobek s ochranným krytem.

Specifikace a požadavky na instalaci

Maximální kapacita: 100 kN

Způsob zatížení: **statické i cyklické zatěžování**, pohon střídavým servomotorem

*Měření zkušební síly*1*

Vysoce přesný typ

V rozmezí $\pm 0,5$ % indikované zkušební síly (v rozsahu od 1/1000 až 1/1 jmenovité kapacity siloměru)

Rozsah rychlostí příčnicku*2: 0,00005 až 1500 mm/min

Maximální návratová rychlost příčnicku: 1800 mm/min

Rychlost příčnicku a přípustná zkušební síla:

Až do maximální kapacity pro všechny rychlosti.

Detekce polohy příčnicku:

Měřicí systém: Bezbatériový víceotáčkový absolutní enkodér

Rozlišení řízení polohy příčnicku: 8,33 nm

Zdvih zkušebního stroje: 215 až 1475 mm (připraveno pro testování s komorou/pecí)

Efektivní zkušební šířka: 600 mm

Vzorkovací frekvence: 10 kHz max.

Tuhost rámu v tahu/tlaku: 300 / 300 kN/mm nebo vyšší.

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	Standardní příslušenství: sada nářadí, napájecí kabel, utahovací tyčka, imbusové klíče, návod k použití, bezpečnostní návod, bezpečnostní list (1 kus) Modelová řada podle kapacity siloměru: 100kN Bezpečnostní kryt: Ne Rozměry *3: Š 1206 × D 765 × V 2420 mm Hmotnost přibližně: 850 kg Potřebný napájecí zdroj/vypínač: Třífázový, 380 až 440 V, 5,0 kVA / 10 A *1: Podle JIS B7721, EN 10002-2, ISO 7500-1 a ASTM E4 je doporučena kontrola po ukončení instalace zkušebního stroje. *2: Přesnost rychlosti příčnicku: ±0.1 % (měřeno při rychlostech 0,5 a 500 mm/min). *3: Při instalaci zajistěte prostor 600 mm na obou stranách a vzadu zkušebního stroje pro údržbu. Poznámka: Hodnoty v tomto katalogu byly naměřeny na základě samostatně schválených zkušebních norem. Poznámka: Pokud vznikají jemné vodivé úlomky, mohou vniknout do přístroje a způsobit poruchy. Poradte se se svým partnerem Shimadzu.	
20	489-20030 Manuály zkušebního stroje AGX-V	1,00 KS
30	336-01060 Ovládací panel s displejem a držákem	1,00 KS
40	336-02000-11 Siloměr 100kN Přesnost: ±0,5 % indikované zkušební síly v rozsahu od 1/2000 (500N) do plného rozsahu siloměru.	1,00 KS
50	345-08119-01 Horní adaptér - pevný	1,00 KS
60	344-11101-04 Horní adaptér – pohyblivý	1,00 KS
70	336-01660-23 Dolní adaptér - pevný	1,00 KS

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Položka	Materiál/Popis/Podmínka	Množ.
80	346-52791-02 Manuální klínové čelisti 100kN	1,00 pár
90	346-52672-24 Tvrzené vložky pro ploché vzorky 0-7 mm Povrchová tvrdost 45HRC nebo vyšší; max. zatížení 100kN	1,00 set
100	346-52673-25 Tvrzené vložky pro válcové vzorky 0-9 mm Povrchová tvrdost 45HRC nebo vyšší; max. zatížení 100kN	1,00 set
110	346-52673-26 Tvrzené vložky pro válcové vzorky 9-14 mm Povrchová tvrdost 45HRC nebo vyšší; max. zatížení 100kN	1,00 set
120	980-00196 Sada adaptérů pro závitové hlavy Sada M6 (1x pár), M10 (1x pár) a M12 (1x pár); max. zatížení 100kN	1,00 set
130	980-10313 Extensometr MFA 25 se zdvihem 25mm, GL 25 a 50 Chyba linearity: 0.25 % Chyba zobrazení (rel.) 0.5 % Chyba absolutní: 1.5 µm Přesnost: 0.1 % Včetně: počáteční měřená délka 25 a 50 mm	1,00 KS
140	336-02063-02 Tříbodový přípravek pro zkoušky ohybem dle EN ISO 178. Včetně 336-01661-21 adaptéru pro tlačné a ohybové přípravky pro AGX-V 100kN Vzdálenost podpěr max.: 180 mm Max. zatížení 100kN	1,00 KS
150	346-53885-116 Tlačné desky, průměr 200 mm pro stroje řady AGX-V, zátěžná síla až 600kN	1,00 KS
160	336-01076-07 Rozšiřující karta pro analogový signál, vstup Zesilovač pro umístění do stroje, 4 analogové vstupy pro stroje AGX-V	1,00 KS
170	336-01076-01 Rozšiřující karta pro extensometry Zesilovač pro umístění do stroje 1 vstup pro stroje AGX-V	1,00 KS

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Položka Materiál/Popis/Podmínka		Množ.
180	980-27040 Počítačová sestava HP EliteDesk 800 G6 SFF* Windows 10 Pro Procesor: Intel® Core i7-10700 Paměť: 16 GB DDR4 Pevný disk: 512 GB M.2 SSD Klávesnice, myš * dle sestavy na trhu; alternativně sestava stejných nebo lepších parametrů	1,00 KS
190	980-29518 Monitor 24", DELL	1,00 KS

Precision Universal Testing Machines

AUTOGRAPH AGX-V2 Series



This is the AGX™-V2.

At Shimadzu, our aim is to develop instruments that provide the highest level of test results.

To this end, we created the AGX-V2, the highest class of testing machine in the industry.

It features a high rigidity frame; multi processors, high-speed sampling and high-accuracy automatic control; an intelligent crosshead; stroke limit switches; a high degree of safety; a controller equipped with a progressive user interface; and software that supports the creation of test conditions and data processing with intuitive operability.

Shimadzu has been manufacturing testing machines for more than 100 years.

The AGX-V2 is the culmination of the continuous evolution of the AUTOGRAPH based on our wealth of experience and achievements, and insights from customers around the world.

Three Features

01 Aggregation of Cutting-Edge Functions

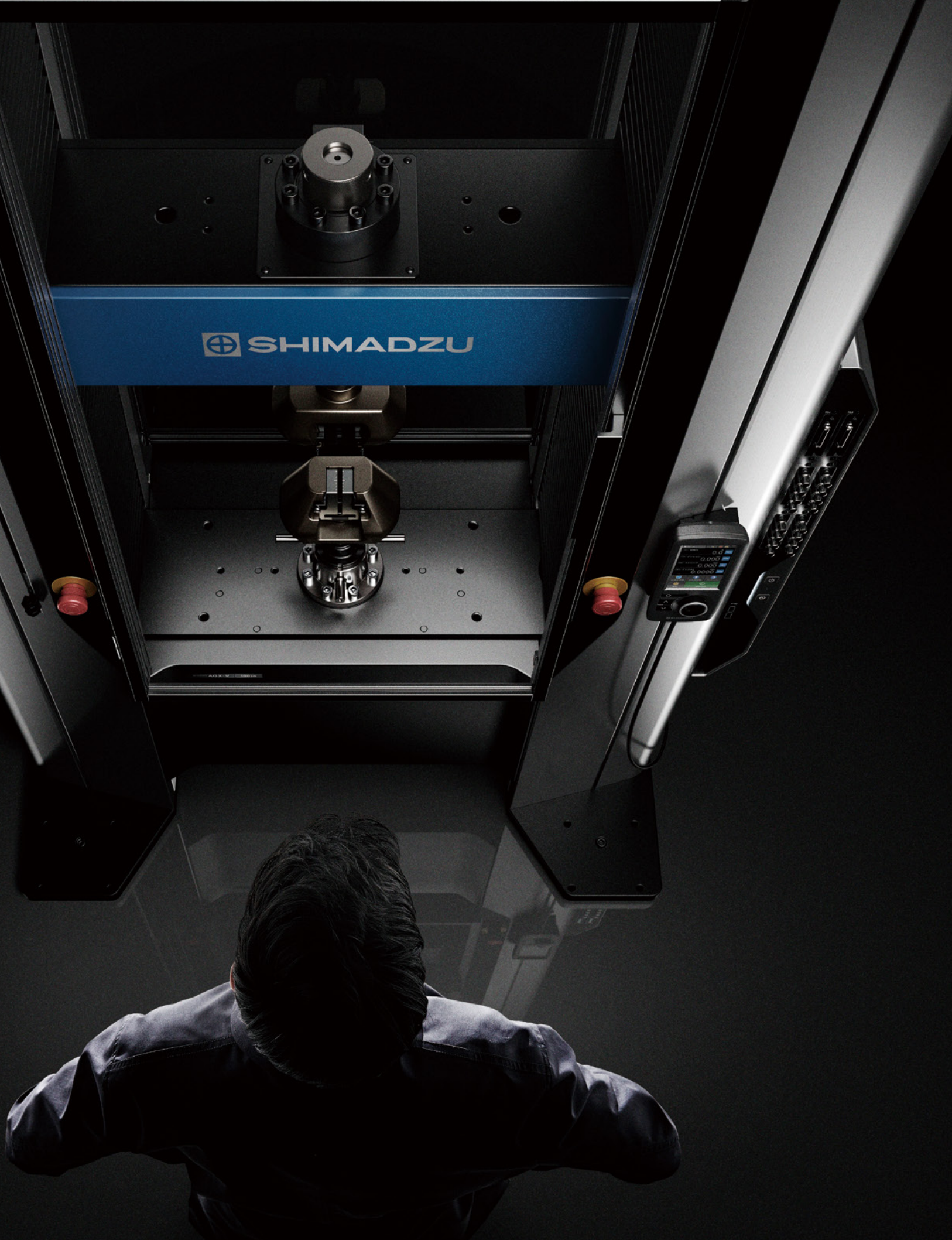
▶▶ Page 04-07

02 True Safety for Both the Operator and the Machine

▶▶ Page 08-09

03 Operability that Takes the Shortest Path to Results

▶▶ Page 10-11



 SHIMADZU



01 Aggregation of Cutting-Edge Functions

Revolutionary Technology Provides Full Control

Ultra-high-speed
data sampling

Ultra-high-response
crosshead control

10 kHz × 1 kHz

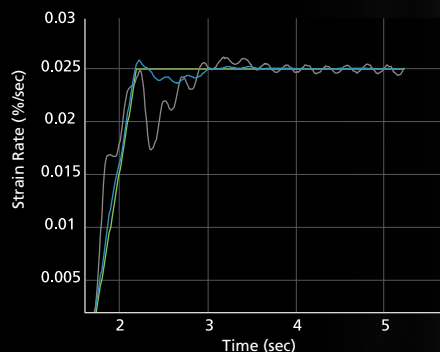
Equipped with Multi Processors and Multi Engines,
Providing Ultrafast Data Acquisition and
High Response Control

Shimadzu's proprietary control box is equipped with two processors and three engine units. It provides 1 kHz high response crosshead control and 10 kHz high-speed data sampling through high-level simultaneous parallel processing, based on a meticulous timing design, and the allotment of various communications, measurement, and control functions across multiple devices.

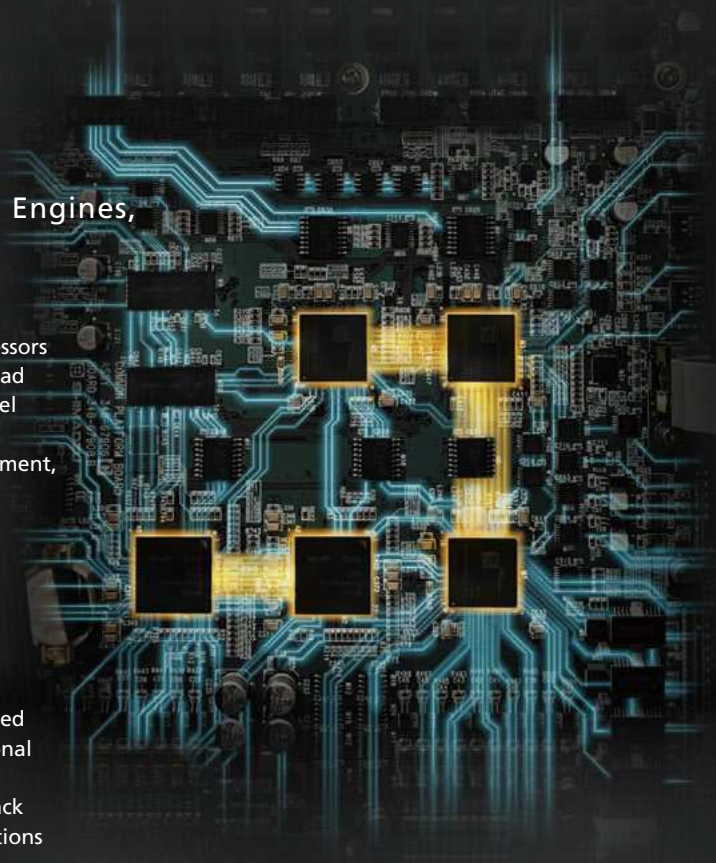
Leave Strain Rate Control to the Machine
by Utilizing New Autotuning

High-accuracy control is maintained under noisy, highly disturbed conditions, something that was hard to provide with conventional autotuning.

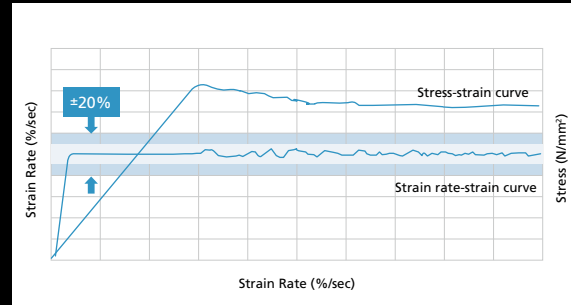
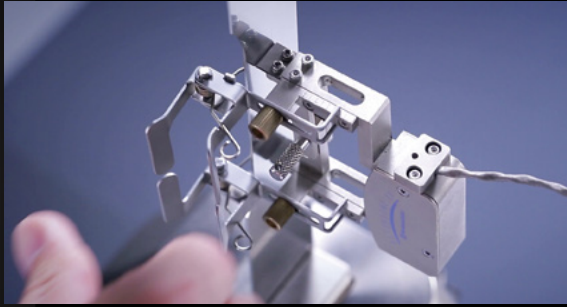
This high-level autotuning is achieved by using not only feedback measurement values but all measurement values in the calculations for real-time updates of the control model.



— New AGX-V2 control system
— Typical testing machine control system
— System control goal

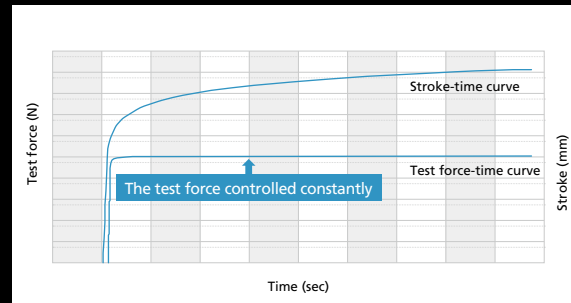


Steel and Nonferrous Metal Testing



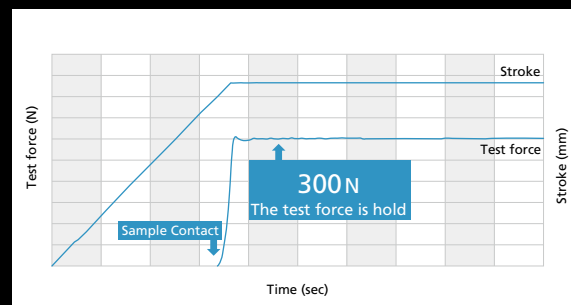
Strain rate control, in which the rate of deformation measured by an extensometer is controlled to be constant, requires highly accurate control to follow rapid changes in material behavior. Metal Tensile Test Standard: ISO 6892 (JIS Z 2241) specifies that the allowable range of increase in strain to the yield point is $\pm 20\%$ or less. The strain rate control specified in ISO 6892 (JIS Z 2241) is possible*¹ to achieve with the AGX-V2 for many materials.

Practical Simulation Testing



To maintain engine mounts and other rubber materials at a constant test force, it is necessary to gradually change the retention position to suit the characteristics of the test sample. In order to maintain the test force at a constant value, high control stability is required, with high control responsiveness and no vibrations generated due to excessive response.*²

Free Running Compression Testing



Stable control is achieved even in free running compression tests. In these tests, the compression indenter or bending punch is allowed to run free until it makes contact with the sample, at which point the load is increased up to a set test force. The overshoot of the target value is reduced, even in free running compression tests of highly rigid materials, resulting in high-accuracy test force retention.*²

*¹ The graph is an example. The control accuracy may vary depending on the material properties and the surrounding environment. It does not guarantee accuracy.

*² The graph is an example. The state of control can vary depending on the material properties and the surrounding environment.

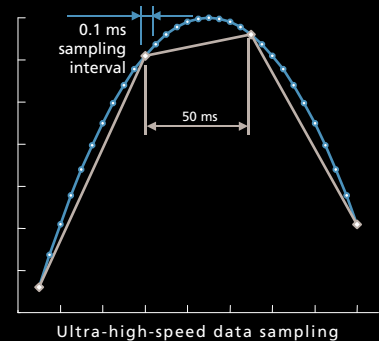
Wider Range, More Detail, More Variety

Ultra-high-speed data sampling

10 kHz

Captures Instantaneous Changes

The ultra-high-speed sampling function has progressed up to a sampling rate of 10 kHz (0.1ms). Sudden and tiny changes, such as when brittle materials break, can now be assessed.



Guaranteed test force range

1/2000

Reduces the Frequency of Load Cell Replacement

The guaranteed test force accuracy range has been enlarged to 1/2000 for an even wider range of data reliability. Even data from the very beginning of the test force application can be analyzed with confidence. Tests that previously required multiple load cell replacements to suit the test force are now supported by a single load cell, cutting back on replacement procedures and calibration expenses.

Maximum number of sensor inputs

20 ch

All the Data Are Synchronized and Acquired with High Accuracy A Data Logger is Not Required

The external input ports can be expanded to 20 channels. Analog input units and counter units can be selected, making it easy to acquire more data without a data logger.

The load cell, extensometer, and external input ports are synchronized, and all channels are sampled simultaneously, improving the simultaneity of the data. This further improves the accuracy and reliability of the elastic modulus and other data calculated using two or more measurement values.

Load amplifier
(sensor amplifier)

4 channel analog
input unit

Digital input unit

PIO unit

Sensor amplifier

Testing Machine Main Unit

Load Frame

Frame Design Provides High Rigidity and High-Level Alignment

The newly designed guide column*¹ is equipped with a support ring*¹ that maintains a right angle with the table surface. As a result, measurement repeatability has been improved in tests of highly rigid materials and highly brittle materials, prone to the impact of frame rigidity or alignment, enabling stable testing.



Voice Operation Device

XV-Talk™

New Operability with Voice

The AGX-V2 responds to the operator's voice.

The AGX-V2 operates in response to key phrases spoken by the operator. This frees the operator from frequently used buttons, such as "Start Test" and "Return."*²*³



*1 Available floor models range from 20 kN to 300 kN.

*2 Use the voice operation function when the noise is 55 dB(A) or less. Voice operations may not work when the background noise is high.

*3 Without a safety cover, some voice control functions are limited.

02 True Safety for both the Operator and the Machine

Safety Cover

Protects Operators from Debris

Highly transparent, impact-resistant polycarbonate safety covers are provided as standard for the front and rear of the test space. This prevents samples from flying out when they break. An interlock function is provided, so that if the safety cover is not closed, testing and the return operation are prevented, reducing the risk of accidents.

- Using optional accessories, all movement including the jog operation can be prohibited.



Intelligent Crosshead

Prevents Jig Impacts

The intelligent crosshead always recognizes its current position. If the jigs get too close due to an operational error, an impact warning is issued, and the crosshead is stopped automatically.

Contact Detection and Instantaneous Emergency Stop

The machine status is diligently monitored even when the crosshead is moved with the safety cover open, such as when adjusting the position of test jigs or attaching samples. If the machine detects the test force changes due to contact with jigs or hands, the crosshead performs an emergency stop.

Overload Detection Function

If the machine detects a test force exceeding the load cell capacity, the crosshead stops automatically. This reduces the risk of load cell damage from overloads during the jog operation and during testing. (Note that the possibility of damage cannot be completely eliminated.)

Stroke Limit Switch

Pinch, Position, and Release Grips

A stroke limit switch, which sets the limits of crosshead movement, prevents crosshead and jig impacts. A spring mechanism within the switch reliably sets the position when the hand is released, preventing configuration errors due to procedural mistakes such as insufficient tightening.



Stroke Limit for Floor Types



Stroke Limit for Table-Top Types

Self Check Function

Machine's Self-Diagnostic Function

The function constantly monitors sensor amplifier calibration information, the operational status of the testing machine, the power supply voltage, and the communications status. The user is immediately notified when a problem occurs. Additionally, the usage time and number of uses of the machine are checked, and a notification is issued when prescribed values are reached. This assists with the assessment of maintenance periods and helps reduce downtime.

(It does not detect offsets in measurement values from load cells and extensometers due to age-related changes. Periodic maintenance and inspections by a field engineer are recommended.)

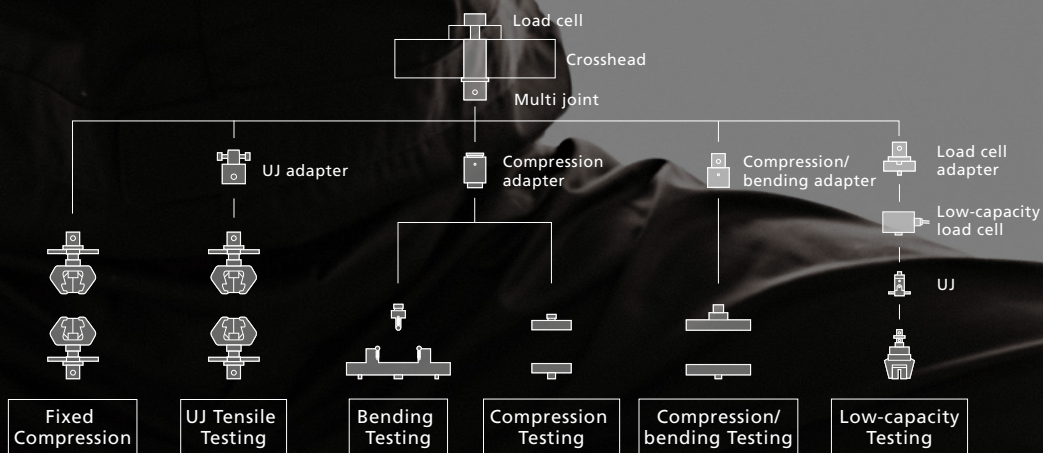


03 Operability that Takes the Shortest Path to Results



All Jigs are Easily Connected

The multi joint, which connects jigs to load cells, enables all jigs, including tensile, compression, and bending jigs, to be connected easily. The replacement of heavy joints is no longer needed, which simplifies the replacement of test jigs. A small-capacity load cell can be connected to the tip, so tests with small-capacity load cells can be performed with a large-capacity load cell attached as is.



Choose between Two Controllers

A universal interface standardized with the software has been adopted to support all kinds of testing.

Selection of operational sound according to environment

The special AUTOGRAPH operational sounds are adjustable. Select from a pleasant sound quality enhancing operational comfort or a sound that is easy to hear even in noisy conditions. (The sound can also be turned OFF.)

Voice alerts

A voice message warns the operator before the crosshead moves, preventing mistakes by the operator. (The sound can also be turned OFF.)

Operation Controller

This is equipped with a large color touch-panel LCD that displays not only measurement values but also graphs in real time. Buttons are included for direct operation of test starts and stops, returns, and emergency stops, so operations are quick and straightforward.

Stand-Alone Testing Function

Testing can be performed with the operation controller only, without using a computer.

- ▶ Tensile, compression, and bending test conditions can be configured directly from the touch panel.
- ▶ The measurement results are saved on a USB flash drive. (Prepare the USB flash drive separately.)

Screen Capture

Graphs displayed on the touch panel screen are saved as image files.

Real-Time Data Sampling

Real-time data for the stroke, test force (stress), and 1 channel of the installed sensor is saved. (100 Hz data sampling for up to 30 minutes.)



Smart Controller

The controller is equipped with a touch-panel LCD, which displays the optimal buttons and information for the situation. It shows a variety of operations and informational displays, including jig space adjustments prior to testing and confirmation of measurement values during tests.

Finish Settings and Operations with a Hand-Held Controller

It can be removed from the testing machine body and operated near the jig or PC. Ideal for fine-tuning the distance between jigs and for linking with PC software.



TRAPEZIUM™ X-V

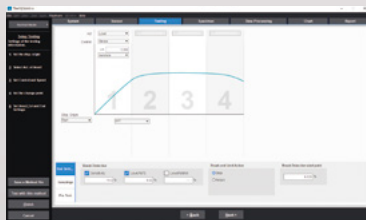
Achieves Both Simplicity and High Level Functionality

The software ensures that anyone can easily use the AGX-V2, which is equipped with a number of cutting-edge functions.

With a flexible UI that accommodates a variety of testing situations, the software is suitable for all users.

Select from Five Software Programs

Single Software



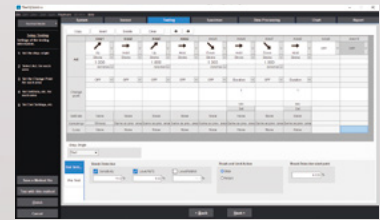
This software is used to perform typical single-direction tests. It enables performing tensile, compression, and bending testing.

Cycle Software



This software enables performing endurance testing and other tests that involve repeated application of test forces.

Control Software



This software enables creating a user-specified testing machine movement routine. It allows tests to be performed in which foam rubber is compressed and held repeatedly.

Texture Software

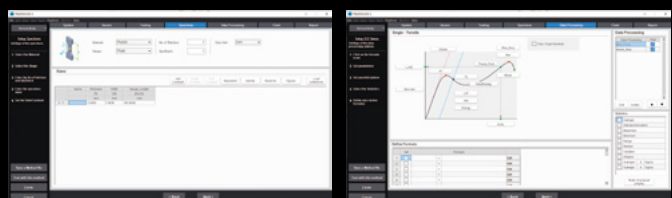
This software enables measuring the properties (texture) of foodstuffs and pharmaceuticals. Special data processing results, including mastication, jelly strength, and adhesion, can be obtained.

Spring Software

This software enables the testing of springs. Both the characteristic values specific to springs and the spring height and length can be measured.

Visual Wizard Provides Guidance for Setting Parameters with Confidence

- Parameter settings can be specified while viewing the overall sequence using the test parameter wizard.
- Easy-to-understand illustrations are used in windows for specifying parameters for test control, samples, and data processing. Specifying settings is now very easy.

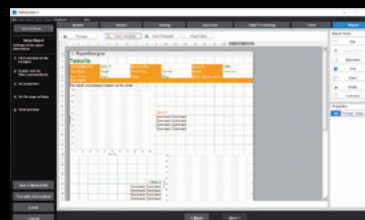


Software Wizard for Specifying Parameters for Sample and Data Processing



Better, More Flexible Reporting

- Report Designer with Flexible Layout
You can create reports with test results, graphs, photos, logos, and more. Items on the report can be arranged and sized as desired. The font, color, and border of each item can also be set finely.
- Output reports in PDF, Microsoft® Word, Excel®, and HTML formats
Reports created in the Report Designer can be output in a variety of formats. Customize reports the way you want with familiar software.



Worry-free Features Ensure Data Reliability

More Reliable Data Management by User Control, Operational Logs, and Automatic Data Transfer Functions

- With the user login function, limits on functionality can be established for each user.
- If the network transmission function is used, the test results can be transferred automatically to a host system when the test is finished. The software is also capable of reorganizing the data in the file to transfer.
- The software has an event log and an operational log function.
- The size of the sample can be read in from electronic calipers, and the sample name can be read in from a bar-code reader.

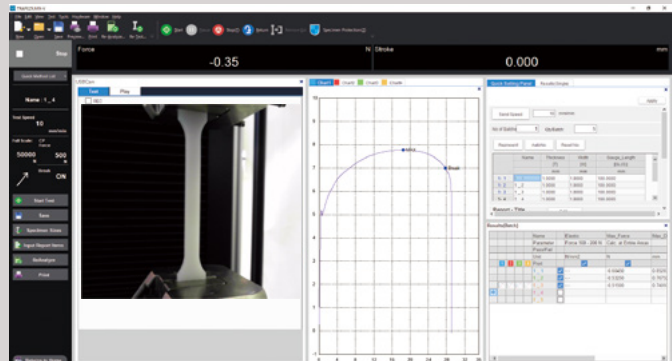


USB Camera Function Provides Evidence of Testing

- Using a camera with a USB connection, videos interlinked with the start and end of tests can be recorded.
- Samples can be observed with a video playback function interlinked to the stress-strain curve.
- Still images excised from the video can be pasted into reports as test evidence.



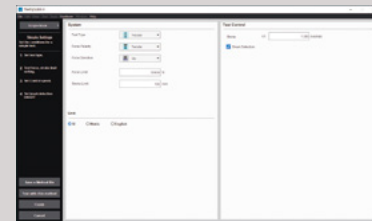
USB camera (Options)



Support for Difficult Settings

Easy Conditions Settings Mode Ensures that Anyone Can Start Testing Immediately

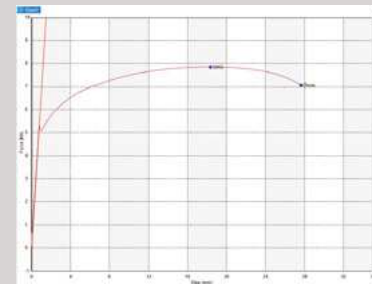
The absolute minimum number of settings is gathered together, so tests can be implemented with no confusion. After the test, the test results can be analyzed in detail using the recalculation functions.



Automatic Calculation of the Elastic Modulus with No Parameters Required

The elastic modulus, an important evaluative index for material testing, is calculated automatically with no parameter settings required. Even unknown materials with unknown characteristics can be tested with confidence.

The logic behind the calculations is based on methods recommended in ISO6892-1 Annex A.



Convenient Features Save Time and Effort

Off-Line Analysis Function Makes Efficient Use of Time Even During Testing

A second instance of the software can be started up off-line during testing. Even in the midst of long tests, the conditions for the next test can be created, and previous results can be analyzed, which saves time.

Quickly Verify Test Control with High-Speed Sensors

Data on strain rates, stress rates and other speeds can be displayed while being calculated in real time. Data that had been determined manually after testing can be calculated automatically, and users can check at a glance that the control accuracy prescribed by regulations is being satisfied.



Web Applications Enable Users to Check Results from Remote Locations

Thanks to applications that run in a specially designed web browser, test result files can be accessed from tablets and other mobile devices. Results can be checked from an office, even when that office is distant from the laboratory.



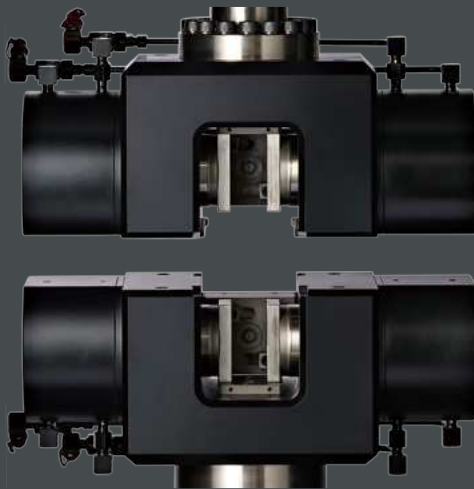
Ensuring High Accuracy Measurements of Strengthened Materials

Higher accuracy testing control is required when testing materials being strengthened for the purpose of reducing the weight of transportation equipment. The combination of AGX-V2's high response real-time autotuning function with the external noise-resistant AEH-3HR automatic extensometer functions effectively in strain rate tests as per the ISO 6892 metallic materials test standards. Additionally, for aging tests in which characteristic values are calculated based on two sets of test results, the functions built into the TRAPEZIUMX-V software reduce the number of calculations performed manually.



AEH-3HR High-Accuracy Automatic Extensometer

This ISO 9513 Class 1 compatible extensometer can measure elongation across a full range of tests, from measuring the modulus of elasticity to the breaking elongation. In combination with the AGX-V2 series machine, this high-resolution extensometer is compatible with the ISO 6892 strain control requirements.



HFG Hydraulic Flat Grips (100 kN, 300 kN, 600 kN)

These hydraulic flat grips provide high rigidity and a stable grip force. Opening or closing the grips and changing the grip force can be performed from the smart controller. They are equipped with a sample attachment guide and, in addition, a specially designed hydraulic power source has been adopted, which saves energy through intermittent operation.

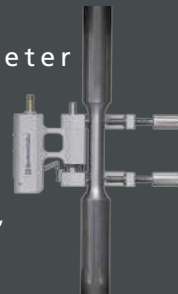
MWG Manual Non-Shift Wedge Grips

With these manual grips, turn the handle to grasp the sample. These are popular, cost-effective grips. By replacing the grip teeth, they can accommodate not only flat sheets of material, but also tests of rods.



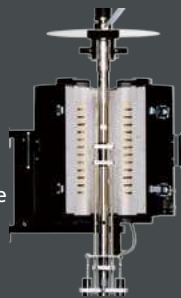
DT Differential Transformer Extensometer

This extensometer is used for strain measurements of metals, hard plastics, and other samples with comparatively small elongation. In combination with the AGX-V2 series, it is compatible with electric calibration, which improves user friendliness.



High-Temperature Test Device

This furnace is for high-temperature tests of heat-resistant alloys and ceramics. In combination with a special extensometer, it is compatible with strain measurements and strain control. Select from a lineup featuring a duplex unit that makes the most of the test cycle time, an IR lamp furnace capable of high-speed heating, and a unit with a temperature range up to 1500 °C.



Low-Temperature Test Device

For tests of brittleness, low-temperature immersion tanks for implementing bending tests in liquid nitrogen, and cryostats for creating ultra-low-temperature environments can be created. Tests can be implemented at -196 °C.

- Some of these instruments require special optional parts to connect to a testing machine. Contact your Shimadzu representative.

Improving the Efficiency of Low to Medium Capacity Tests

It is important to control the temperature and humidity conditions when testing materials affected by these conditions. Shimadzu offers a variety atmospheric control testing machines, including refrigerator and gas injection types, to suit the objective. Additionally, the AGX-V2's high-speed return function reduces the standby time during long stroke tests, shortening the test cycle time. Combining switch-operated grips and automatic extensometers further reduces the cycle time.



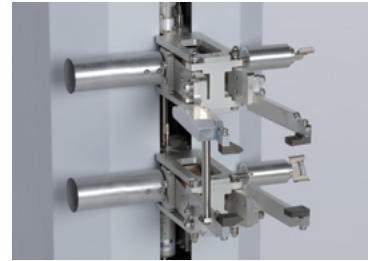


Device for Atmosphere Tests

Instruments are available for tensile, compression, and bending tests performed in environments not at normal temperatures, including everything from low-temperature to high-temperature environments.

SIE Automatic Extensometer SIE-560A/560SA

This extensometer is equipped with various automatic functions. It automatically detects the grip positions, and moves the elongation measurement arm to a point between the grips. It releases from the sample automatically when the test is finished and returns to the default position, so after attaching the sample, the operator can entrust all the operations to the testing machine, which functions semi-automatically. The lineup also includes a high-accuracy type with a measurement accuracy of $\pm 1 \mu\text{m}$.



PFG Pneumatic Flat Grips

With these grips, a foot switch and an interlocked air chuck unit that starts testing automatically after the sample is gripped are selectable. The grips can maintain a stable force even when gripping soft samples that change thickness at the gripped part during testing.



SG Series Strain Gauge Type Extensometer

This is widely used as a manual extensometer. Various types are available depending on the need, including conformity with grades in ISO, JIS, ASTM, and other standards, gauge lengths, and tests under high-temperature conditions.



TRViewX Video Type Non-Contact Extensometer

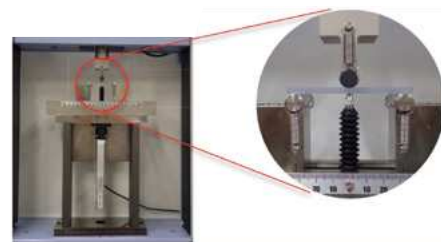
This is a high-accuracy non-contact extensometer that measures the sample strain from captured images. It can accommodate everything from general materials to films that a contact extensometer cannot be attached to directly.



Bending Deflection Gauge

This deflection gauge for bending tests conforms with ISO 178 and JIS K7171. The displacement gauge is pressed against the lower surface of the sample. The indentation depth on the sample during testing is then measured with high accuracy.

The gauge is equipped with a mechanism that cancels the force used to press the displacement gauge, so it has no effect on the test force measurement.



- Some of these instruments require special optional parts to connect to a testing machine. Contact your Shimadzu representative.

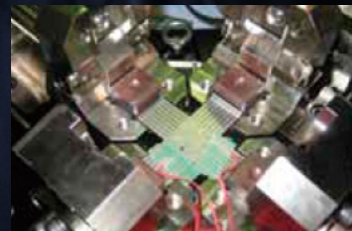
Improving Design, Development, and Analysis Capacities

Validation & Verification (V & V) is required for high-precision simulation, and tests are conducted to load actual products.

The auto-tuning function, which maintains the test force with high precision, the analog input function of up to 20 channels, and the WEB camera function are effective for these tests. You can also choose special test jigs to improve the accuracy of the simulation.



SHIMADZU



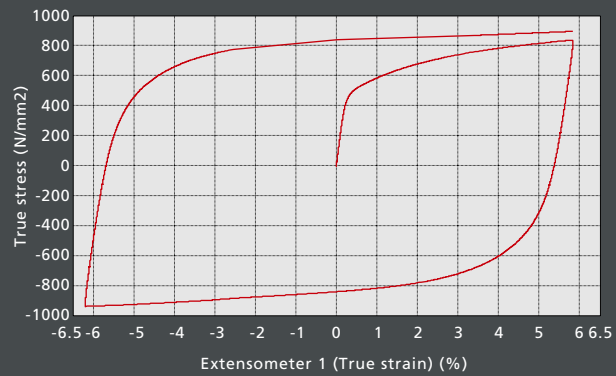
Biaxial Tensile Testing

Biaxial tensile tests can be implemented for samples in accordance with ISO 16842. The tensile ratio can be changed by exchanging parts.



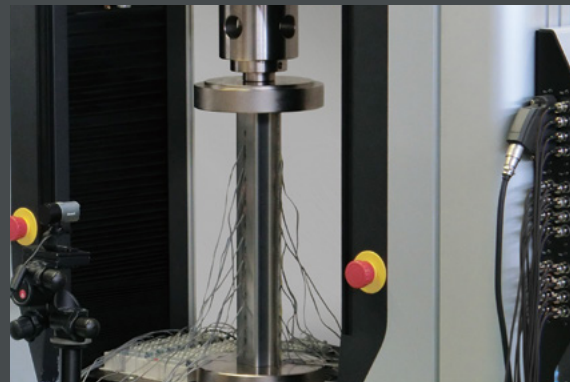
In-Plane Reversing Testing (Measurements of the Bauschinger Effect)

Plate materials are stretched in the longitudinal direction. After plastic deformation, the loading direction is reversed, and they are compressed in the longitudinal direction. The system can perform tests so that the plate materials do not buckle when force is applied again in the tensile direction.



Actual Object Testing

Compression plates and surface plates enable tests to be performed with a load applied to large parts and assemblies. Actual object testing can be used not only for strength evaluations but to confirm the results of simulations.



Strain Distribution Measurement

Grid marks applied to the surface of the sample are compared before and after deformation of the object, enabling users to investigate the amount of deformation of the object. Adding Real-Time Strain View software to the TRViewX video type non-contact extensometer enables real-time 2D mapping of the strain distribution. Operations are performed seamlessly using the TRViewX software.



- Some of these instruments require special optional parts to connect to a testing machine. Contact your Shimadzu representative.

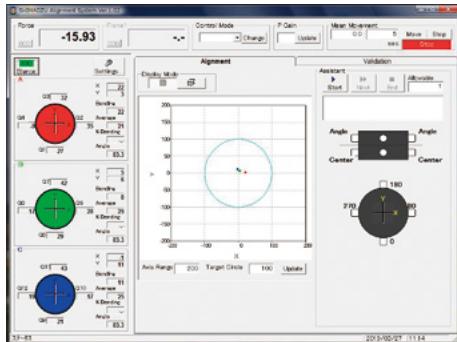
Applications to New Materials

In the field of new materials development, including composite materials, unique tests are required to evaluate the strength of adhesive bonding between different types of materials and the lowering of strength due to scratches. Our lineup includes items compliant with ISO and JIS as well as ASTM standards, and optional instruments, such as a shaft alignment instrument as an entire testing system, are also available. Additionally, with ultra-high-speed sampling, a function of the main unit, even abrupt reductions in test force when highly brittle materials break are not overlooked.



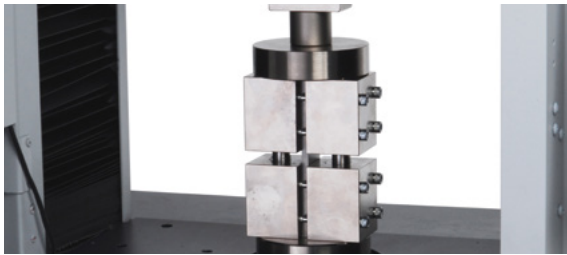
PAS Shaft Alignment System

This instrument measures the alignment of a standard sample from the test axis using an attached strain gauge, and then performs adjustments to minimize the small deviation. It is possible to secure a core of ASTM E 1012 Class 8 or higher by combining jigs and test pieces.



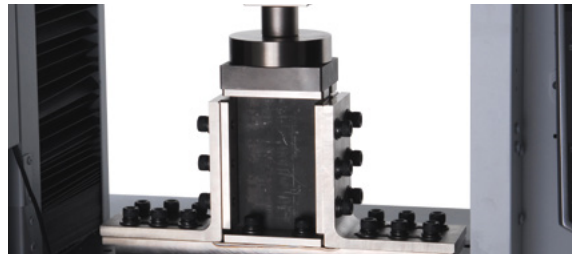
Combined Loading Compression Test Jig (CLC Test, ASTM D6641)

This is for a test method that combines shear load and end face load.



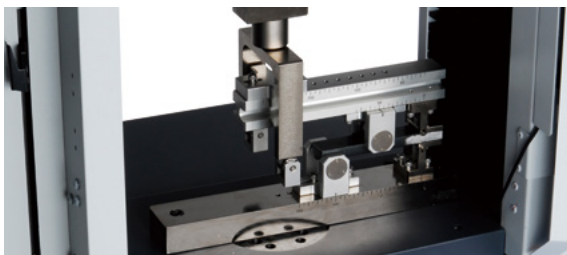
Jig for Evaluating Compression Residual Strength Properties (ASTM D7137)

This is for a compression test on a sample that has been damaged in an impact test.



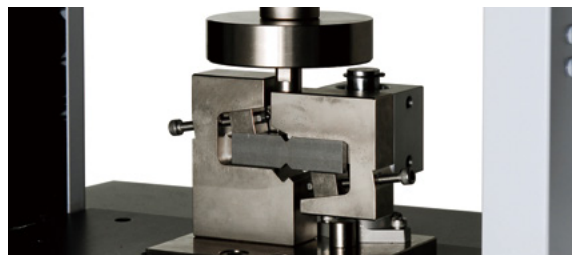
MMB Test Jig (ASTM D6671)

This is for measuring interlaminar breakage in CFRPs, and can be used to perform a test with mixed mode I (opening mode) and mode II (in-plane shear mode).



Double V-Notched In-Plane Shear Test Jig (Iosipescu Method, ASTM D5379)

This is for measuring in-plane shear strength, in-plane shear fracture strain, and the in-plane shear elastic modulus.



V-Notched Rail Shear Test Jig (ASTM D7078)

This is for a shear test of a sample with 90° V-notches on the top and bottom.



Open Hole Compression Test Jig (OHC Test, ASTM D6484)

This is a compression test jig for an open hole test sample that has a circular hole in the center.



• Some of these instruments require special optional parts to connect to a testing machine. Contact your Shimadzu representative.



AGX-10kNV2D



AGX-50kNV2D



AGX-50kNV2

System Specifications

Model Name		AGX-10kNV2D	AGX-20/50kNV2D	AGX-20/50kNV2
Max. Loading Capacity		10 kN	50 kN	
Loading Method		AC servomotor drive		
Test Force Measuring Range* ¹	High-Accuracy Type	Within ±0.5 % error of the indicated test force (in a range from 1/1000 to 1/100 of the load cell rated capacity) Within ±0.3 % error of the indicated test force (in a range from 1/100 to 1/1 of the load cell rated capacity) Compatible with JIS B7721 Class 0.5, EN 10002-2 Grade 0.5, ISO 7500-1 Class 0.5, BS 1610 Class 0.5, DIN 51221 Class 0.5, and ASTM E4		
	Wide Ranging Type	Within ±1 % error of the indicated test force (in a range from 1/2000 to 1/1000 of the load cell rated capacity) Within ±0.5 % error of the indicated test force (in a range from 1/1000 to 1/100 of the load cell rated capacity) Within ±0.3 % error of the indicated test force (in a range from 1/100 to 1/1 of the load cell rated capacity) Compatible with JIS B7721 Class 1, EN 10002-2 Grade 1, ISO 7500-1 Class 1, BS 1610 Class 1, DIN 51221 Class 1, and ASTM E4		
	Standard-Accuracy Type	Within ±1 % error of the indicated test force (in a range from 1/1000 to 1/1 of the load cell rated capacity) Compatible with JIS B7721 Class 1, EN 10002-2 Grade 1, ISO 7500-1 Class 1, BS 1610 Class 1, DIN 51221 Class 1, and ASTM E4		
		Within ±1 % error of the indicated test force (in a range from 1/500 to 1/1 of the load cell rated capacity) Compatible with JIS B7721 Class 1, EN 10002-2 Grade 1, ISO 7500-1 Class 1, BS 1610 Class 1, DIN 51221 Class 1, and ASTM E4		
Crosshead Speed Range* ²		0.0005~3000 mm/min	0.0005~1500 mm/min	0.00005~1500 mm/min
Maximum Crosshead Return Speed		3000 mm/min	2000 mm/min	
Crosshead Speed Accuracy		±0.1 %		
Crosshead Speed and Permitted Test Force		Up to the maximum load capacity for all speed ranges		
Crosshead	Measurement System	Battery-less multi-turn absolute encoder		
Position Detection	Positional Accuracy	Within ±0.05 % of the indicated value, but ±0.01 mm when the indicated value is below 20 mm		
Crosshead Position Control Resolution		12.5 nm	8.33 nm	
Crosshead-Table Clearance (mm) (Tensile Stroke)* ³	Standard Height	180 to 1150 (0 to 550)	200 to 1150 (20 kN:0 to 750 mm, 50 kN:0 to 690 mm)	215 to 1265 (20 kN:0 to 860 mm, 50 kN:0 to 800 mm)
	+250 mm Extension	180 to 1375 (0 to 775 mm)	200 to 1375 (20 kN:0 to 975 mm, 50 kN:0 to 915 mm)	215 to 1490 (20 kN:0 to 1085 mm, 50 kN:0 to 1025 mm)
	+500 mm Extension	180 to 1600 (0 to 1000 mm)	200 to 1600 (20 kN:0 to 1200 mm, 50 kN:0 to 1140 mm)	215 to 1715 (20 kN:0 to 1310 mm, 50 kN:0 to 1250 mm)
	+750 mm Extension	—	—	215 to 1940 (20 kN:0 to 1535 mm, 50 kN:0 to 1475 mm)
Effective Test Width		420 mm	500 mm	600 mm
Data Capture Rate		10 kHz max.		
Frame Rigidity	Direction of Tension	60 kN/mm	180 kN/mm	
	Direction of Compression	60 kN/mm	180 kN/mm	
Standard Functions		• Test force/stress value display • Stroke display • Test force auto zero • Test force auto calibration • Automatic loading of load cell characteristic values • Fine adjustment of crosshead position (Button/Dial) • Interlock function (Safety cover) When the displacement gauge is connected • Displacement/strain value display function • Displacement auto zero • Displacement auto-calibration (Displacement gauge input amplifier only)	• Touch load detection • Switching display languages to Japanese/English/Chinese language • Switching display unit • Standby Power Savings • Self-check • Auto return • Setting Jig distance When the operation controller is connected • Single test control function • Stress automatic test control function • Automatic test force/strain control (with autotuning function) • Breakage detection • Soft limit detection • Peak value/breakage value display • Test condition internal memory file function (25 files) • USB flash drive connection function (window capture/real-time data sampling)	• Test piece protection • Timer • Calculator • Light • Sound (Choose between standard and clear) • Audio Output (Japanese/English/Chinese) • 6 internal unit ports (One of the ports is dedicated to testing power.) • Voice operation function*⁴
Optional Functions		• Up to 5 optional units listed below can be installed. Sensor amplifier (load cell, SG displacement meter, LVDT displacement meter), analog input amplifier (4CH), analog output amplifier (4CH), strain amplifier (2CH), counter unit (4CH), PIO unit (16 inputs and 16 outputs), insulated PIO unit (16 inputs and 16 outputs), analog recorder unit • Pneumatic or hydraulic grips interlocking operation		
Standard Accessories		Load cell, CAL cable, Tool set, Power supply cable, Rotating rod, Hexagon wrench, Instruction manual, Safety caution sheet (1 each)		
Model Lineup by Load Cell Capacity* ⁵		10 N/20 N/50 N/100 N/500 N/1 kN/5 kN/10 kN	20 kN/50 kN	

Dimensions*6		Standard Height	W 798 × D 515 × H 1582 mm	W 975 × D 579 × H 1708 mm	W 1206 × D 765 × H 2170 mm
		+250 mm Extension	W 798 × D 515 × H 1832 mm	W 975 × D 579 × H 1958 mm	W 1206 × D 765 × H 2420 mm
		+500 mm Extension	W 798 × D 515 × H 2082 mm	W 975 × D 579 × H 2208 mm	W 1206 × D 765 × H 2670 mm
		+750 mm Extension	—	—	W 1206 × D 765 × H 2920 mm
Weight	Standard Height	100 V Model	210 kg	—	—
		200 V Model	210 kg	410 kg	660 kg
		400 V Model	—	—	670 kg
	+250 Extension	100 V Model	230 kg	—	—
		200 V Model	220 kg	420 kg	670 kg
		400 V Model	—	—	680 kg
	+500 Extension	100 V Model	240 kg	—	—
		200 V Model	230 kg	440 kg	690 kg
		400 V Model	—	—	700 kg
	+750 Extension	100 V Model	—	—	—
		200 V Model	—	—	700 kg
		400 V Model	—	—	710 kg
Power Supply/ Breaker Capacity Required		100 V Model (Single-Phase, 100 to 115 V)	1.5 kVA/15 A	—	—
		200 V Model (Single-Phase, 200 to 230 V)	2.0 kVA/10 A	5.5 kVA/30 A	—
		200 V Model (3-Phase, 200 to 230 V)	—	—	4.5 kVA/15 A
		400 V Model (3-Phase, 380 to 400 V)	—	—	4.0 kVA/10 A

*1: In the JIS B7721, EN 10002-2, ISO 7500-1, and ASTM E4 standards, an inspection is recommended after the testing machine is installed.

*2: The crosshead speed accuracy is calculated from the amount of crosshead movement within a specified time at a crosshead speed of 0.5 to 500 mm/min under normal conditions.

*3: The tensile stroke indicates the value when manual non-shift wedge grips (MWG) are attached.

*4: Use the voice operation function when the noise is 55 dB(A) or less. Voice operations may not work when the background noise is high.

*5: 10 N and 20 N are only for the standard-accuracy type.

*6: During installation, ensure a space of 600 mm on each side and at the rear of the testing machine for maintenance.

• Values in this catalog have been measured based on separately prescribed test standards.

• If small conductive sample fragments are produced, they might get inside the main unit, resulting in malfunctions. In such a case, a separately installed controller is recommended.

Options

P/N	Description
339-90000-01	Exclusive Table, Height 650 mm, for the 10 kN Max. Table-Top Type
339-90000-02	Exclusive Table, Height 400 mm, for the 10 kN Max. Table-Top Type
339-90001-01	Exclusive Table for the 20/50 kN Table-Top Type
336-00313-01	Anti-Topple Attachment for the 10 kN Max. Table-Top Type
336-00313-02	Anti-Topple Attachment for the 20/50 kN Max. Table-Top Type
336-00311	Anti-Topple Attachment for the 20 to 300 kN Floor Type
336-00311-01	Anti-Topple Attachment for the 300 kN +750 Extension Floor Type
336-00311-02	Anti-Topple Attachment for the 600 kN Floor Type
336-01076-01	Sensor Amplifier
336-01076-07	Analog Input Amplifier
336-01076-04	Analog Output Amplifier
336-01076-05	Counter Unit
336-01076-03	PIO Unit
336-01076-02	Insulated PIO Unit
336-01076-08	Analog Recorder Unit
336-01076-06	Strain amplifier
345-05842	X-TP Recorder
345-05843	X-TYP Recorder
346-55042	One-Touch Load Cell Replacement Function
346-55042-01	One-Touch Load Cell Attachment
336-01674-01	Safety Cover Offset 10kND STD
336-01674-02	Safety Cover Offset 10kND +250
336-01674-03	Safety Cover Offset 10kND +500
336-01674-11	Safety Cover Offset 50kND STD
336-01674-12	Safety Cover Offset 50kND +250
336-01674-13	Safety Cover Offset 50kND +500
336-01674-21	Safety Cover Offset 50/100kN STD
336-01674-22	Safety Cover Offset 50/100kN +250 / 300kN STD
336-01674-23	Safety Cover Offset 50/100kN +500 / 300kN +250
336-01674-24	Safety Cover Offset 50/100kN +750 / 300kN +500
336-01674-25	Safety Cover Offset 300kN +750
336-01073-13	USB camera stand 50 to 300 kN camera included
336-01073-12	USB camera stand 50 kND camera included
336-01073-11	USB camera stand 10 kND camera included



AGX-100kNV2



AGX-300kNV2



AGX-600kNV2

System Specifications

Model Name		AGX-100kNV2	AGX-300kNV2	AGX-600kNV2
Max. Loading Capacity		100 kN	300 kN	600 kN
Loading Method		AC servomotor drive		
Test Force Measuring Range* ¹	High-Accuracy Type	Within $\pm 0.5\%$ error of the indicated test force (in a range from 1/1000 to 1/100 of the load cell rated capacity) Within $\pm 0.3\%$ error of the indicated test force (in a range from 1/100 to 1/1 of the load cell rated capacity) Compatible with JIS B7721 Class 0.5, EN 10002-2 Grade 0.5, ISO 7500-1 Class 0.5, BS 1610 Class 0.5, DIN 51221 Class 0.5, and ASTM E4		Within $\pm 0.5\%$ error of the indicated test force (in a range from 1/500 to 1/1 of the load cell rated capacity) Compatible with JIS B7721 Class 0.5, EN 10002-2 Grade 0.5, ISO 7500-1 Class 0.5, BS 1610 Class 0.5, DIN 51221 Class 0.5, and ASTM E4
	Wide Ranging Type	Within $\pm 1\%$ error of the indicated test force (in a range from 1/2000 to 1/1000 of the load cell rated capacity) Within $\pm 0.5\%$ error of the indicated test force (in a range from 1/1000 to 1/100 of the load cell rated capacity) Within $\pm 0.3\%$ error of the indicated test force (in a range from 1/100 to 1/1 of the load cell rated capacity) Compatible with JIS B7721 Class 1, EN 10002-2 Grade 1, ISO 7500-1 Class 1, BS 1610 Class 1, DIN 51221 Class 1, and ASTM E4		—
	Standard-Accuracy Type	Within $\pm 1\%$ error of the indicated test force (in a range from 1/1000 to 1/1 of the load cell rated capacity) Compatible with JIS B7721 Class 1, EN 10002-2 Grade 1, ISO 7500-1 Class 1, BS 1610 Class 1, DIN 51221 Class 1, and ASTM E4		Within $\pm 1\%$ error of the indicated test force (in a range from 1/500 to 1/1 of the load cell rated capacity) Compatible with JIS B7721 Class 1, EN 10002-2 Grade 1, ISO 7500-1 Class 1, BS 1610 Class 1, DIN 51221 Class 1, and ASTM E4
Crosshead Speed Range* ²		0.00005 to 1500 mm/min	0.00005 to 720 mm/min	0.00005 to 540 mm/min
Maximum Crosshead Return Speed		1800 mm/min	720 mm/min	540 mm/min
Crosshead Speed Accuracy		$\pm 0.1\%$		
Crosshead Speed and Permitted Test Force		Up to the maximum load capacity for all speed ranges		
Crosshead Position Detection	Measurement System	Battery-less multi-turn absolute encoder		
	Positional Accuracy	Within $\pm 0.05\%$ of the indicated value, but ± 0.01 mm when the indicated value is below 20 mm		
Crosshead Position Control Resolution		8.33 nm	3.33 nm	2.50 nm
Crosshead-Table Clearance (mm) (Tensile Stroke)* ³	Standard Height	215 to 1250 (0 to 760)	215 to 1440 (0 to 630)	215 to 1650 (0 to 850)
	+250 mm Extension	215 to 1475 (0 to 985)	215 to 1665 (0 to 855)	215 to 1875 (0 to 1075)
	+500 mm Extension	215 to 1700 (0 to 1210)	215 to 1890 (0 to 1080)	215 to 2100 (0 to 1300)
	+750 mm Extension	215 to 1925 (0 to 1435)	215 to 2115 (0 to 1305)	215 to 2325 (0 to 1525)
Effective Test Width		600 mm		790 mm
Data Capture Rate		10 kHz max.		
Frame Rigidity	Direction of Tension	300 kN/mm	400 kN/mm	700 kN/mm
	Direction of Compression	300 kN/mm	400 kN/mm	600 kN/mm
Standard Functions		• Test force/stress value display • Stroke display • Test force auto zero • Test force auto calibration • Automatic loading of load cell characteristic values • Fine adjustment of crosshead position (Button/Dial) • Interlock function (Safety cover) • When the displacement gauge is connected • Displacement/strain value display function • Displacement auto zero • Displacement auto-calibration (Displacement gauge input amplifier only)		
		• Touch load detection • Switching display languages to Japanese/English/Chinese language • Switching display unit • Standby Power Savings • Self-check • Auto return • Setting Jig distance • When the operation controller is connected • Single test control function • Stress automatic test control function • Automatic test force/strain control (with autotuning function) • Breakage detection • Soft limit detection • Peak value/breakage value display • Crosshead speed preset function • Test condition internal memory file function (25 files) • S-S curve display function • USB flash drive connection function (window capture/real-time data sampling)		
		• Test piece protection • Timer • Calculator • Light • Sound (Choose between standard and clear) • Audio Output (Japanese/English/Chinese) • 6 internal unit ports (One of the ports is dedicated to testing power.) • Voice operation function*⁴		

Optional Functions		• Up to 5 optional units listed below can be installed. Sensor amplifier (load cell, SG displacement meter, LVDT displacement meter), analog input amplifier (4CH), analog output amplifier (4CH), strain amplifier (2CH), counter unit (4CH), PIO unit (16 inputs and 16 outputs), insulated PIO unit (16 inputs and 16 outputs), analog recorder unit • Pneumatic or hydraulic grips interlocking operation			
Standard Accessories		Load cell, CAL cable, Tool set, Power supply cable, Rotating rod, Hexagon wrench, Instruction manual, Safety caution sheet (1 each)			
Model Lineup by Load Cell Capacity		100 kN	300 kN	600 kN	
Dimensions*5		Standard Height	W 1206 × D 765 × H 2170 mm	W 1206 × D 765 × H 2420 mm	W 1605 × D 1122 × H 2840 mm
		+250 mm Extension	W 1206 × D 765 × H 2420 mm	W 1206 × D 765 × H 2670 mm	W 1605 × D 1122 × H 3090 mm
		+500 mm Extension	W 1206 × D 765 × H 2670 mm	W 1206 × D 765 × H 2920 mm	W 1605 × D 1122 × H 3340 mm
		+750 mm Extension	W 1206 × D 765 × H 2920 mm	W 1206 × D 765 × H 3170 mm	W 1605 × D 1122 × H 3590 mm
Weight	Standard Height	100 V Model	—	—	—
		200 V Model	820 kg	1000 kg	2930 kg
		400 V Model	830 kg	1010 kg	—
	+250 Extension	100 V Model	—	—	—
		200 V Model	850 kg	1030 kg	2990 kg
		400 V Model	850 kg	1040 kg	—
	+500 Extension	100 V Model	—	—	—
		200 V Model	870 kg	1050 kg	3040 kg
		400 V Model	880 kg	1060 kg	—
	+750 Extension	100 V Model	—	—	—
		200 V Model	890 kg	1080 kg	3100 kg
		400 V Model	900 kg	1090 kg	—
Power Supply/ Breaker Capacity Required	100 V Model (Single-Phase, 100 to 115 V)	—	—	—	
	200 V Model (Single-Phase, 200 to 230 V)	—	—	—	
	200 V Model (3-Phase, 200 to 230 V)	6.5 kVA/20 A	7.5 kVA/30 A	13.0 kVA/40 A	
	400 V Model (3-Phase, 380 to 440 V)	5.0 kVA/10 A	6.5 kVA/15 A	—	

*1: In the JIS B7721, EN 10002-2, ISO 7500-1, and ASTM E4 standards, an inspection is recommended after the testing machine is installed.

*2: The crosshead speed accuracy is calculated from the amount of crosshead movement within a specified time at a crosshead speed of 0.5 to 500 mm/min under normal conditions.

*3: The tensile stroke indicates the value when manual non-shift wedge grips (MWG) or screw-type grips (SCG) are attached.

*4: Use the voice operation function when the noise is 55 dB(A) or less. Voice operations may not work when the background noise is high.

*5: During installation, ensure a space of 600 mm on each side and at the rear of the testing machine for maintenance.

• Values in this catalog have been measured based on separately prescribed test standards.

• If small conductive sample fragments are produced, they might get inside the main unit, resulting in malfunctions. In such a case, a separately installed controller is recommended.

Options (Adapters for Multi Joint)

	P/N	Description	Remarks
For 20 kN	336-01661-01	Compression Adapter, 20 kN	Boss dia. 22
	336-01664-01	Tensile Compression Adapter, 20 kN	Thread dia. M18 × 1.5
	336-01663-01	5 kN Max. Load Cell Adapter, 20 kN	M12 cell bolt provided
	336-01663-02	10 kN Load Cell Adapter, 20 kN	M18 cell bolt provided
	336-01662-01	Universal Adapter, 20 kN	Connection dia. 25
For 50 kN	336-01661-11	Compression Adapter, 50 kN	Boss dia. 22
	336-01664-11	Tensile Compression Adapter, 50 kN	Thread dia. M26 × 2
	336-01663-11	5 kN Max. Load Cell Adapter, 50 kN	M12 cell bolt provided
	336-01663-12	10 kN Load Cell Adapter, 50 kN	M18 cell bolt provided
	336-01662-11	Universal Adapter, 50 kN	Connection dia. 35
For 100 kN	336-01661-21	Compression Adapter, 100 kN	Boss dia. 22
	336-01664-21	Tensile Compression Adapter, 100 kN	Thread dia. M32 × 2
	336-01663-21	5 kN Max. Load Cell Adapter, 100 kN	M12 cell bolt provided
	336-01663-22	10 kN Load Cell Adapter, 100 kN	M18 cell bolt provided
	336-01662-21	Universal Adapter, 100 kN	Connection dia. 50
For 250/ 300 kN	336-01661-31	Compression Adapter, 300 kN	Boss dia. 22
	336-01664-31	Tensile Compression Adapter, 300 kN	Thread dia. M45 × 3
	336-01663-31	5 kN Max. Load Cell Adapter, 300 kN	M12 cell bolt provided
	336-01663-32	10 kN Load Cell Adapter, 300 kN	M18 cell bolt provided
	336-01662-31	Universal Adapter, 300 kN	Connection dia. 70

AGX-V2 Main Unit Extension Series

Wide Test Space Model

With this model, the effective width of the test space of the testing machine main unit is expanded to 1,000 mm. In combination with a surface plate, it enables testing of large-sized test specimens that cannot be tested in normal testing machines.

Four wide models are available: AGX-10kNV2D W10, AGX-50kNV2 W10, AGX-100kNV2 W10, and AGX-300kNV2 W10.



Separately Installed Controller Model

This is a model with the controller and electrical parts separated from the loading unit. With cast iron and high-strength materials, the shock at failure during a test can have an adverse effect on the electrical parts in the testing machine main unit. With this model, by separating the controller and the electrical parts from the loading main unit, it is possible to isolate them from the adverse effects of a shock during failure.

Conductive dust (carbon fiber, micro-wires, etc.) may damage the control unit and electrical components.

In areas where conductive dust is generated, a separate controller model with a structure that prevents dust from entering is recommended.

Four separately installed controller models are available: AGX-50kNV2S, AGX-100kNV2S, AGX-300kNV2S, and AGX-600kNV2S.

Reinforced Yoke Model

This model can perform tests in a test space above the crosshead. Since tests can be performed above and below the crosshead, it is possible to arrange tensile tests in the upper space and compression or bending tests in the lower space.

Two reinforced yoke models are available: AGX-10kNV2D RY and AGX-50kNV2D RY.



This product is certified as one of Shimadzu's Eco-Products Plus. Improved energy density is more than 40 % compared to conventional models (AG-Xplus) based on test capacity multiplied by test speed.



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Příloha 2 – Tech. kvalifikace - popis komunikace s DIC

Informace			
Číslo dokladu	4200010669	Datum dokladu	15.08.2023
Referent	Pan ONDRACEK	Telefon	
ID účtu	1245827	DIČ	CZ00216305
Incoterms	Včetně: náklady, pojištění & přepravné	Plateb.podm. Dodací lhůta	dle KS dle KS
Položka	Materiál/Popis/Podmínka	Množ.	
100	Zkušební stroj AGX-V 100kN, analogový signál, výstup Jako standardní součást stroje jsou dva analogové výstupy	1,00 KS	
160	336-01076-07 Rozšiřující karta pro analogový signál, vstup Zesilovač pro umístění do stroje, 4 analogové vstupy pro stroje AGX-V	1,00 KS	

POPIS:

- 1) reference jiného objednatele, kdy bylo propojení nabízeného zařízení s DIC systémem úspěšné realizováno viz: <https://www.ncbi.nlm.nih.gov/pmc/articles/PMC9324599/>, kde je uveden menší trhací stroj Shimadzu, rozšiřující karty pro analogovou obousměrnou komunikaci a 3D DIC Dantec

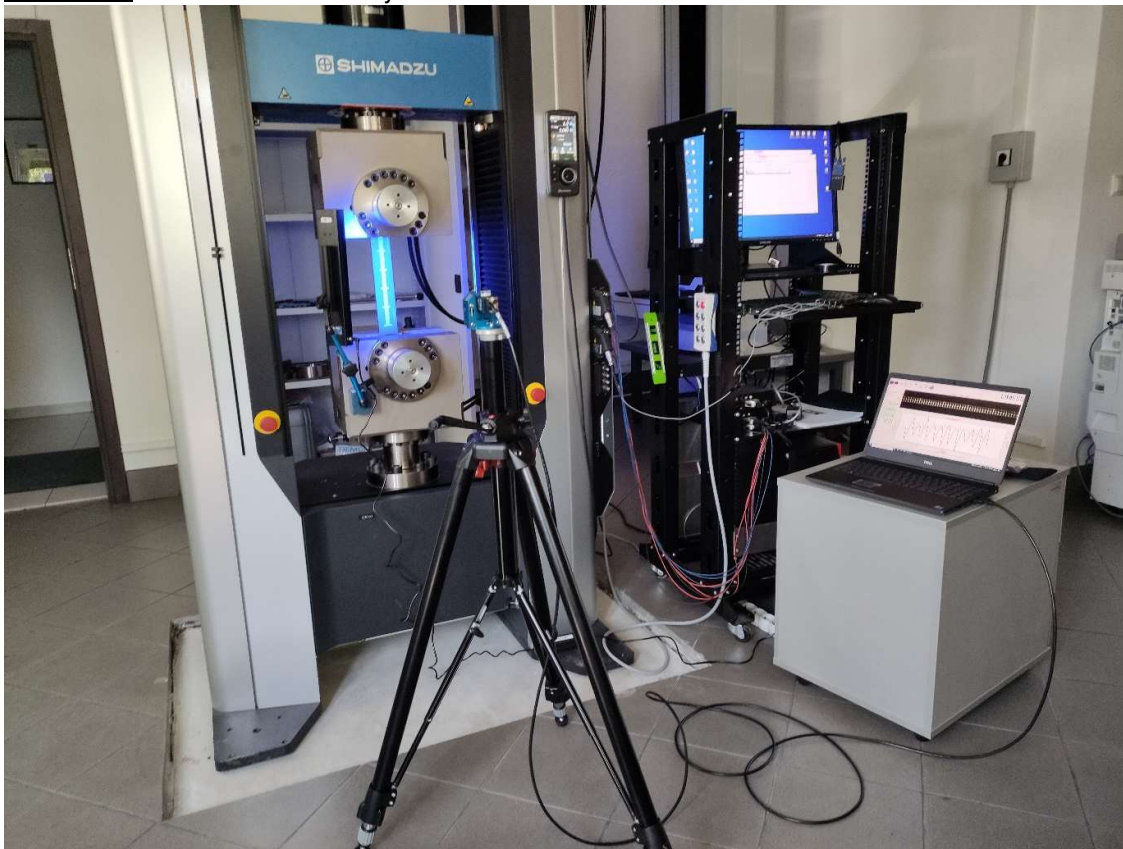
RNDr. Anna
Vičánková,
Ph.D.

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Vičánková, Ph.D.
Date: 2023.08.21
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- 2) popis případu/projektu kdy bylo propojení nabízeného zařízení s DIC systémem úspěšně realizováno viz: AGX-V 100kN + hydraulické čelisti + 2D DIC Dantec



- 3) konkrétní popis, jak bude propojení nabízeného zařízení s DIC systémem realizováno, příp. podpořené technickou dokumentací, výkresem zapojení atp.

Fyzické propojení

- a) nabídka obsahuje rozšiřující kartu vstupního analogového signálu (viz výše) –karta zajišťuje vstup signálu do elektroniky stroje, výstup analogového signálu ze zkušebního stroje +/- 5V je realizován pomocí dvou konektorů – dva konektory jsou standardním vybavením stroje AGX-V (viz obrázek níže)
- b) vstup i výstup analog. signálu stroje pracuje s analogovým signálem +/- 5V, resp. +/- 10V (viz příložený obrázek níže)
- c) karta se vloží do elektroniky stroje, k dispozici 6 slotů pro vložení rozšiřujících karet
- d) karta a konektory výstupu se propojí pomocí kabelu s konektory BNC se zařízením DANTEC (viz obrázek níže)
- e) zařízení DANTEC obsahuje Electronicbox, který má rovněž vstupy a výstupy s BNC konektory
- f) obě zařízení jsou schopny pracovat se vstupním/výstupním signálem +/- 10V

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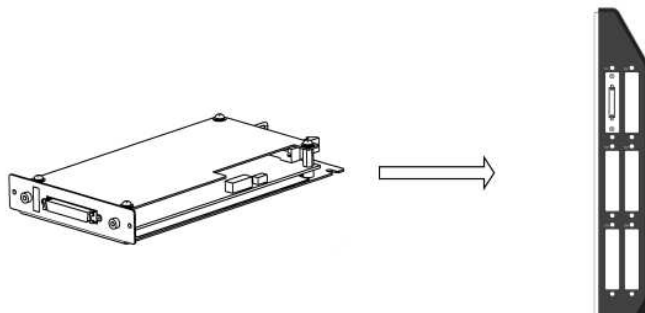
Obrázek zachycující dva konektory analogového výstupu signálu na stroji řady AGX-V.

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1.7 Internal Unit

The sensor amplifier is an optional internal unit that inputs signals from measuring devices such as a load cell and displacement gauge and outputs signals of measured values from the testing machine.

Install the amplifier in a slot of the AGX-V2 control box or AGX-V/R controller for use.



Item Name	Target Signal	P/N
Sensor Amplifier	Inputs signals from a load cell, displacement gauge, etc.	S336-01076-01
Analog Input Amplifier	Inputs voltage signals (± 5 or ± 10 V)	S336-01076-07
Analog Output Amplifier	Outputs voltage signals (± 5 or ± 10 V)	S336-01076-04
Counter Unit	Inputs digital pulse signals (90° 2-phase pulse or up/down pulse)	S336-01076-05
PIO unit	Inputs control signals and outputs status signals	S336-01076-03
Isolated PIO Unit	Inputs control signals and outputs status signals	S336-01076-02
Analog Recorder Unit	Output signals to an analog recorder	S336-01076-08
Strain Amplifier	Strain gauge signal (via bridge box)	S336-01076-06

Obrázek s uvedením napětí analog vstupu/výstupu

Analog Input Amplifier	Number of Channels	4 channels
	Input Voltage Range	± 5 V, ± 10 V
	Absolute Maximum Voltage	± 12 V
	Measurement Resolution	24 bits
	Voltage Accuracy	± 0.5 % of input voltage or ± 10 mV, whichever is larger
	Compatible Connector	BNC connector

Obrázek s uvedením počtu kanálů, typem konektoru

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DSM 25022 Q-400 Electronicbox incl. GigE Hub

The hardware for Digital Image Correlation consists of an electronics module for triggering and synchronising analog input channels. A 5 port GigE switch is included.

The System is designed for a maximum frame rate of 100k fps.

Consisting of:

- 1 USB interface
- 5 Port GigE switch
- 1 Timing hub including:
 - 1 A/D converter board, for recording of analog signals during image recording, up to 8 channels, 16 bit, input +/-10 Volts
- 2 Analog output
- 1 Trigger in/out
- 1 Sync in/out
- 1 Digital output
- 1 Set of cables
- 1 autorange powersupply, 110-240 Volt, 50-60 Hz



Obrázek electronicboxu DANTEC.

Datové nastavení/propojení ve stroji AGX-V

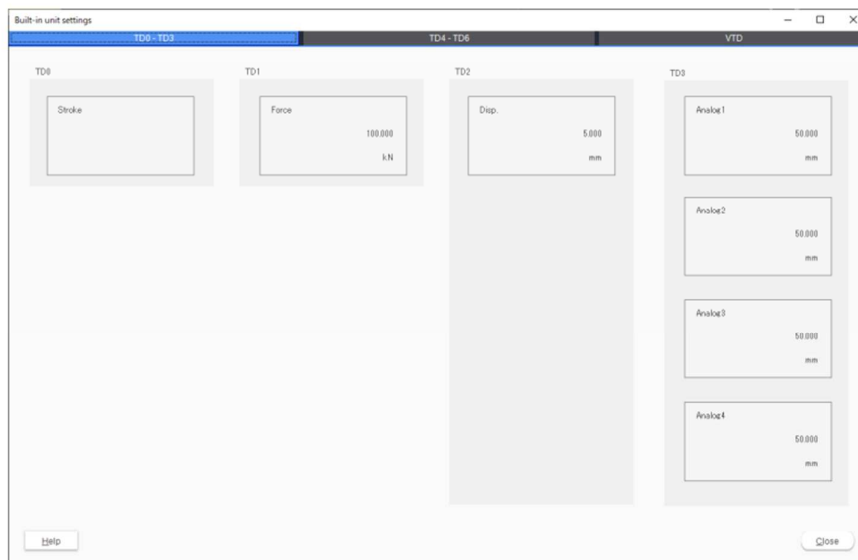
- a) po vložení karty se zobrazí v sw možnost konfigurovat analog. vstup/výstup

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Chapter 1 Configuring the AGX-V Hardware Settings

- TD0-TD3 tab

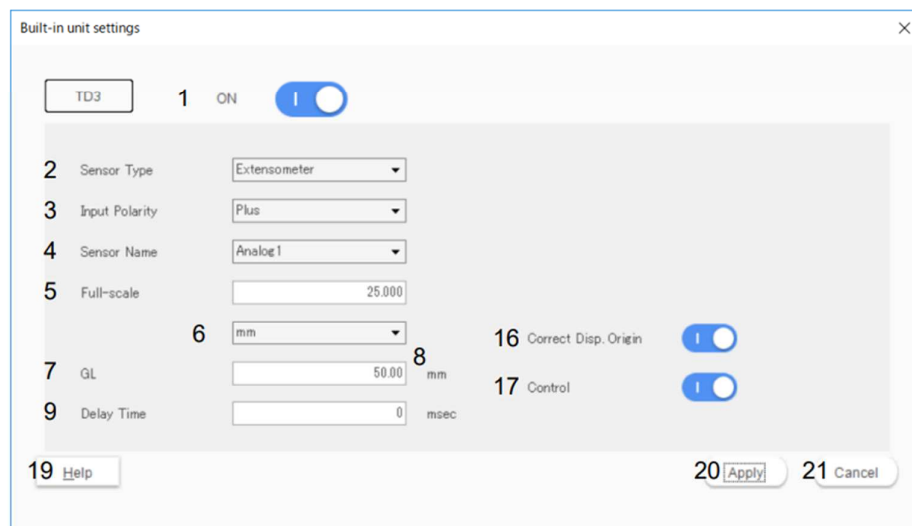
The following example shows a sensor amplifier (Sensor Type: Extensometer) attached to TD2 and **analog** input amplifiers attached to TD3.



b) každá karta má následující nastavení

Hardware Settings Guide

- Built-in unit settings dialog - Analog input amplifier selected



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c) z následující tabulky se vyberou příslušná nastavení

Chapter 1 Configuring the AGX-V Hardware Settings

No.	Control	Description
1	ON	Switch to turn the sensor ON/OFF. TD0 and TD1 are fixed to ON.
2	Sensor Type	Select the Sensor Type. Choices: 1. TD0: Stroke 2. TD1: Force 3. TD2 to TD6: (1) Sensor amplifier: Force, Extensometer, Extensometer-LVDT (2) Analog input amplifier: Extensometer (3) Counter unit: Extensometer (4) AEH communication unit: Extensometer (5) Strain amplifier: Strain Gauge 4. VTD: Extensometer, Strain Gauge
3	Input Polarity	Select whether to directly receive or reverse the sensor input signal. Choices: Reverse, Do not reverse (Only AEH communication unit is fixed to Do not reverse)
4	Sensor Name	Select the Sensor Name. Choices: 1. TD0 (Stroke): Stroke 2. TD1 (Force): Force 3. TD2 to TD6: (1) Sensor amplifier: • Force: Force, Stress • Extensometer, Extensometer-LVDT: Elongation, Displacement, Width (2) Analog input amplifier: Analog N (N: Channel number in each TD) (3) Counter unit: • Digital N (N: Channel number in each TD) (4) AEH communication unit: AEH (5) Strain amplifier: Strain N (N: Channel number in each TD) 4. VTD: Virtual Sensor N (N: VTD number)
5	Full Scale/ Measured Strain	Input the Full Scale/Measured Strain. Displays "Measured Strain" when the sensor unit is SG. Displays "Full Scale" for any other unit. Input range: no restrictions
6	Full Scale/GL unit	Select the unit to use for the Full Scale/GL input. Choices: 1. TD1: Force unit 2. TD2 to TD6: • Force: N, kN • Extensometer: uStrain • Strain: uStrain 3. VTD: • Extensometer: mm • Strain: uStrain
7	GL/Gauge Length	Input the Extensometer GL/Gauge Length. Displays "Gauge Length" when the sensor unit is SG. Displays "GL" for any other unit. Only displayed when the Sensor Type is Extensometer. Input range: no restrictions
8	GL/Gauge Length unit	Displays the unit of displacement configured on the unit. Only displayed when the Sensor Type is Extensometer.

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Hardware Settings Guide

9 Delay Time

Enter the sensor signal delay time in ms for crosshead stroke motion. The delay time is taken into account when controlling the sensor. As for typical extensometers, there is no need to change them basically because they contain appropriate initial values. The default value of the unregistered extensometer is 0 msec. If the response is stepped due to the delay time, setting an appropriate delay time can improve control performance. The higher the delay time, the higher the internal control gain. If an excessive value is input, the oscillatory response may occur depending on the sensor.

Delay Time Shot Start-Step Response

Delay Time Appropriate

Delay Time Excessive Oscillatory Response

The default delay values for each sensor are shown below.

AEH	84 msec
SIE	84 msec
DSES	84 msec
TRVIEW	84 msec
Other Degitals	84 msec
SG	20 msec
DTF	20 msec
Analog	0 msec
Strain Gage	0 msec

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Chapter 1 Configuring the AGX-V Hardware Settings

No.	Control	Description
10	Serial No.	Enter the serial number of the sensor amplifier. This item is only displayed when the built-in unit is a sensor amplifier. Number of input characters: 16 single-byte alphanumeric characters
11	Input Signal	Select the pulse type of the Input Signal. This item is only displayed when the built-in unit is a counter unit. Choices: Differential line driver, Open Collector, Differential Voltage, Single-end Voltage
12	Excitation Voltage	Select the Excitation Voltage. This item is only displayed when the built-in unit is a sensor amplifier or strain amplifier. Choices: Sensor amplifier: 10 Vop, 5.0 Vop, 2.0 Vop, 1.0 Vop Strain amplifier: 5.0 Vop, 2.0 Vop, 1.0 Vop, 0.50 Vop
13	Pulse Type	Select the Pulse Type. This item is displayed when the built-in unit is a counter unit. Choices: Up/Down, A/B Signal
14	Pulse Rate	Input the Pulse Rate. This item is displayed when the built-in unit is a counter unit. * This item is also displayed when the built-in unit is an AEH communication unit; however, in that case, do not change the Pulse Rate value from default. Input range: 0.000001≤x≤100.0
15	Pulse Rate unit	Displays the units when inputting the Pulse Rate. This item is displayed when the built-in unit is a counter unit.
16	Correct Disp. Origin	Select ON/OFF for Correct Disp. Origin. Displayed when the Extensometer is selected in the Sensor Type. Fixed OFF when AEH is selected.
17	Control	This item is displayed when the sensor type is Force, Extensometer, Extensometer-LVDT, or Strain Gauge. Select whether it can be used as a control during Testing.
18	Reverse Polarity	This item is displayed when the built-in unit is a sensor amplifier and the sensor type is Extensometer or Extensometer-LVDT. Select ON when reversing the polarity of the sensor output value.
19	Help button	Displays the Help dialog.
20	Apply button	Sends the input details to the testing machine.
21	Cancel button	Discards the input details and closes this dialog.
22	Magnification	This item is displayed when the built-in unit is a strain gauge. This factor is determined depending on the configuration of the strain gauge bridge. When setting this value, refer to the instruction manual for the strain gauge bridge box used. Input range: 0.010000 to 10.000000
23	Gauge factor	This item is displayed when the built-in unit is a strain gauge. Enter the gauge factor for the strain gauge used. Input range: 0.001 to 100.000
24	Formula (Magnification)	This item is only displayed when VTD is selected. Enter the magnification for the virtual sensor formula.
25	Formula (Offset)	This item is only displayed when VTD is selected. Enter the offset factor for the virtual sensor formula.
26	Formula (Sensor)	This item is only displayed when VTD is selected. Select the sensor to be used in the virtual sensor formula. Set the sensor and sign (+ or -). Of the physical sensors equipped on the system, only those of the same type as specified in [Sensor Type] for virtual sensor can be selected.

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d. dále se provede kalibrace kanálu vstupní signálu

Chapter 1 Configuring the AGX-V Hardware Settings

Step2: Span Settings

1. Enter the reference value for calibration.
2. In the case of displacement, give the same elongation as the reference value, and in case of test force apply the same load as the reference value. For strain gauge, use a strain generator to input signals of the same value as the reference value. Then click "Auto Adjust".

When span adjustment is completed, you can click "Next" or "Finish". The displayed span value is displayed in hexadecimal with 32-bit fixed point number.
3. Adjust it manually according to the measurement value. Adjustment is possible by pressing "+" button, "-" button. Each time you click, it increments by 1 bit and decrements by 1 bit.
4. When calibrating an analog input amplifier or strain amplifier, click [Finish] to exit calibration.

When calibrating a sensor amplifier, click [Next] to proceed to the E-CAL procedure.

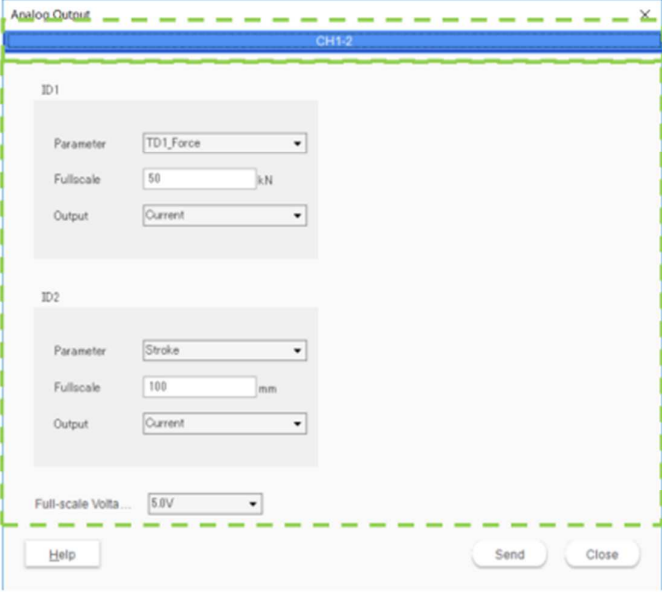
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e. u výstupního signálu se postupuje definováním výstupu, přiřazením konektoru a volbou rozsahu napětí (5 nebo 10V)

Chapter 1 Configuring the AGX-V Hardware Settings

Analog Output Settings

Configure the Analog Output settings.

(1) 

(2)

ID1

Parameter: TD1_Force

Fullscale: 50 kN

Output: Current

ID2

Parameter: Stroke

Fullscale: 100 mm

Output: Current

Full-scale Voltage: 5.0V

Help Send Close

No.	Area Control	Description	Notes
1	Channel tabs	Switch the channel to configure. Displays the channel tabs by unit. Displays CH3-6 when one optional unit is added and CH7-10 when two optional units are added. Choices: CH1-2, CH3-6, CH7-10	
2	Channel setting area	Configure the output settings for each channel. The number of areas displayed differs according to the tab. (1) CH1-2: Display CH1 and CH2. (2) CH3-6: Display CH3 through CH6 (four channels). (3) CH7-10: Display CH7 through CH10 (four channels).	
3	Full-scale Voltage	Select the Full-scale Voltage of the unit. Choices: 5.0 V, 10.0 V The choices for each channel output also change according to the selections made here.	
4	Help button	Displays the Help dialog.	
5	OK button	Sends the input details to the testing machine and closes the dialog.	
6	Cancel button	Discards the input details and closes this dialog.	

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Hardware Settings Guide

● Channel setting area

ID1

Parameter

Fullscale kN

Output

No.	Control	Description	Notes
1	Parameter	Select the sensor to use for analog output.	
2	Full Scale	Input the full-scale during the analog output of the sensor value.	
3	Output	Select the output voltage during the analog output. Choices: For Full Scale 5 V: Current value, 5, -5 V, 0 V For Full Scale 10 V: Current value, 10, -10 V, 0 V	

c) nastavení vstupu/výstupu v metodě

- a) v metodě se následně použije importovaný kanál síly
Zde pro extensometr 1 mohu využít jeden ze analogových vstupů...

System | **Sensor** | Testing | Specimen

Channel:

Force

Stroke

Ext.1

Channel:

Name

Range:

Full Scale:

Limit:

Aux1

Aux2

Aux3

Aux4

Aux5

SIE ☐ Strain gauge

Automatic Range

Pause

50 mm