

INCREASE YOUR LAB EFFICIENCY

CoolSafe
How to configure
your freeze dryer

Scandinavian by Design



LABOGENE

THE PROCESS

PRE-FREEZING, PRIMARY DRYING & SECONDARY DRYING

THE BASIC PRINCIPLE:

Freeze drying is a process whereby a product is dried by removing the water under low temperature and pressure.

THE TECHNICAL EXPLANATION:

Freeze drying involves the removal of water or other solvents from a given product by a process called sublimation. This occurs when the ice of a frozen product converts directly to the gaseous state without passing through the liquid phase. This enables the preparation of a stable product that is easy to use and store at ambient temperatures.

A low pressure environment is a pre-requisite to allow this process to take place. In order to start the removal of the water, the pressure inside the freeze dryer must be below the "triple point value" for the product, whilst also maintaining the temperature of the sample below its freezing point.

FIRST STAGE - PRE-FREEZING:

The sample is frozen, which means the water in the product is converted to ice, thereby the phase has changed from liquid to solid.

Slow pre-freezing will produce larger ice crystals, which are easier to freeze dry, whilst fast pre-freezing results in smaller crystals.

SECOND STAGE - PRIMARY DRYING:

In the second stage the sublimation process starts. The ice formed in the pre-freeze step is removed from the sample by the direct transition of the "solid" ice to a vapour without passing through a liquid phase. The resultant vapour is collected in the condenser, which has a lower temperature and pressure than the product. The vapour is thus converted back to ice on the condenser surface.

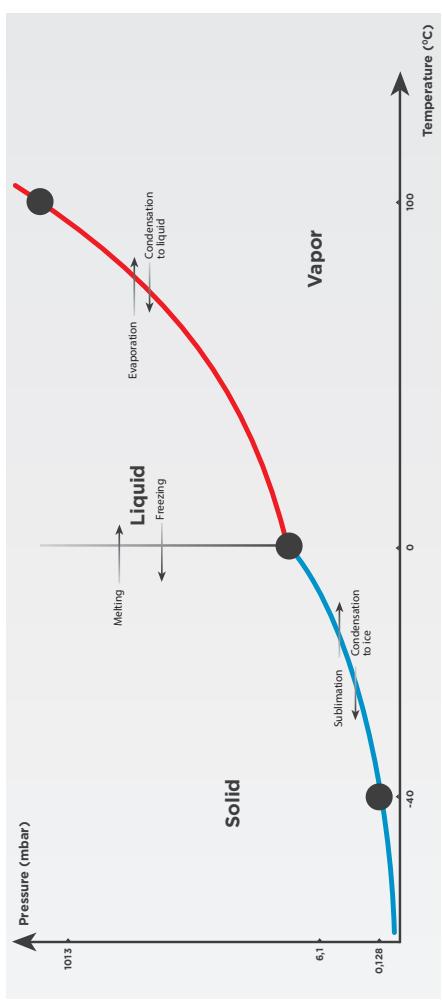
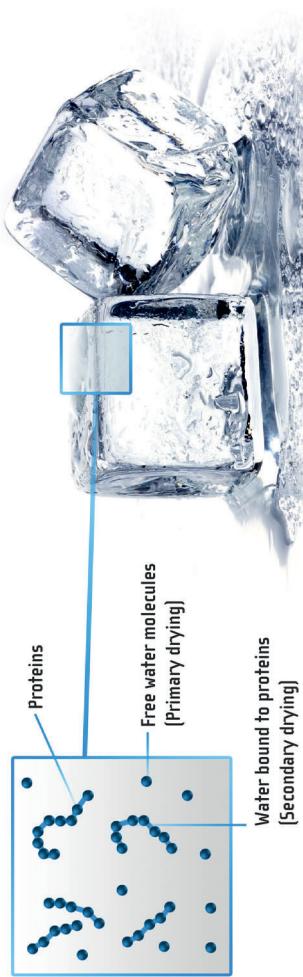
The "energy" required for this process to occur is provided by a gentle heating of the sample, which will start the sublimation process and eventually the sample will dry. If too much energy (heat) is applied to the sample during this stage the condenser may not be able to condense the volume of vapours fast enough, the ice condenser temperature will subsequently rise along with its vapor pressure, thus increasing the risk of the sample melting.

THIRD STAGE - SECONDARY DRYING:

Finally, any residual water present, which is strongly bound to the molecules of the sample, is converted to vapour and removed from the sample.

This water has invariably a vapour pressure lower than that of water in its "free" form.

Removal of the water in this final stage will be performed at higher product temperatures, consequently, any biological activity of the sample will not be impaired or affected. This usually involves increasing the temperature and lowering the pressure to provide enough energy to break down the molecular bonding. A process called desorption.



CHOOSING

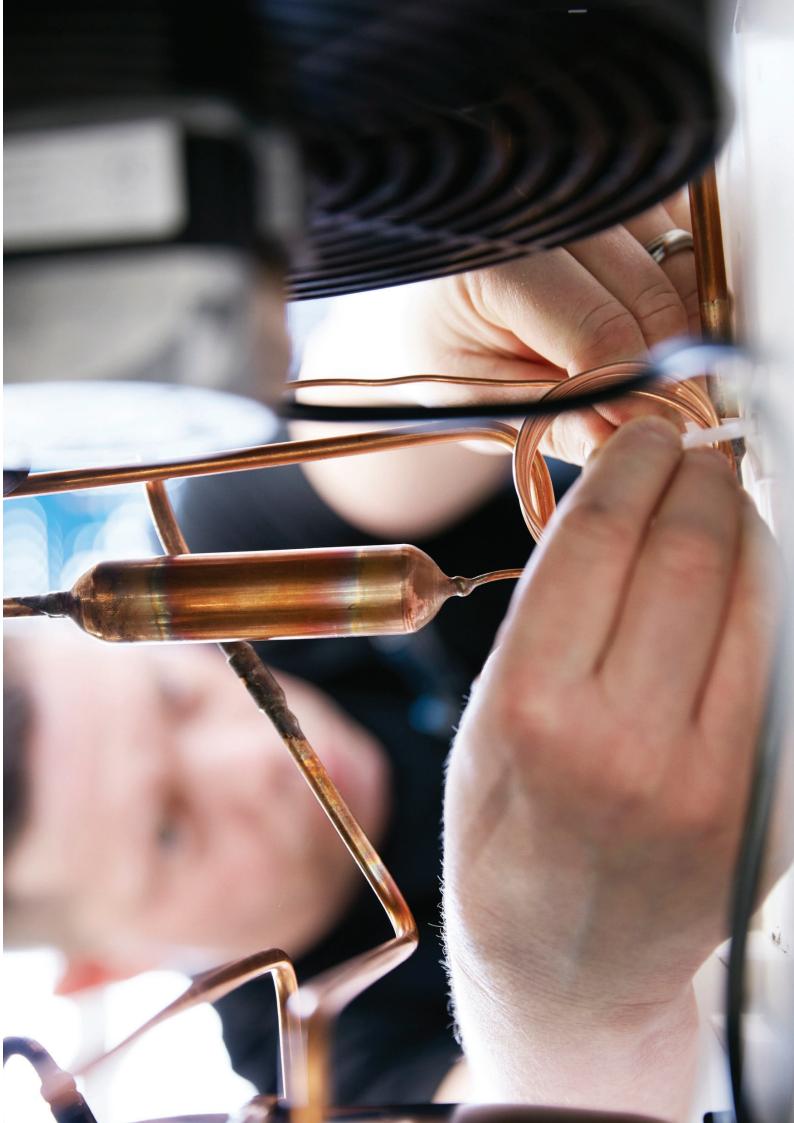
YOUR FREEZE DRYER

HOW TO CALCULATE THE SIZE OF THE FREEZE DRYER

When the size of the freeze dryer is to be determined several questions have to be addressed, for example:

- What condenser size (volume) is required?
- What condenser temperature is required?
- What is the maximum number of samples to be freeze dried at one time?
- What is the total volume of the samples?
- What is the size of the container/tray you want to use for the samples?
- What is the sample volume in each tube/vial?

If "bulk drying" on trays or shallow containers, the sample depth should ideally be less than 1.5 cm.
When all these questions have been answered the size and configuration of the freeze dryer can then be determined.

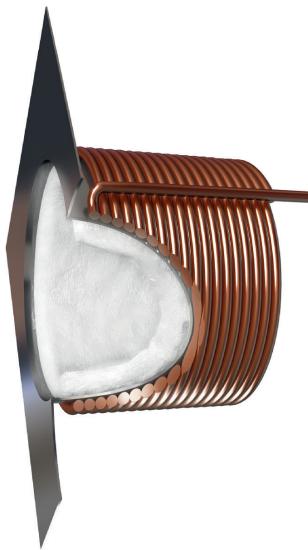


WHAT SIZE OF CONDENSER IS REQUIRED?

The size of a freeze dryer is rated in size by the capacity of the condenser to hold ice that is produced in a 24 hour drying cycle (i.e. water from the sample)

As a minimum, the condenser capacity must be adequate to handle the total amount of vapor from the sample volumes in a single batch before de-icing is required.

The larger the condenser's surface area, the more efficiently vapor is condensed to ice and, consequently, the thinner the ice-layer formed.





WHAT CONDENSER TEMPERATURE IS NEEDED?

The choice of condenser temperature is important! If the temperature is too high, then a correct freeze drying process cannot take place.

In the table to the right are the freezing points/ collapsing temperatures of some commonly used solvents and known products. These are given for guidance purposes and to assist in deciding the condenser temperature for your application.

In conclusion, the lower the condenser temperature, the better! For example, for aqueous samples a -55°C condenser temperature is the preferred choice.

However, a lower temperature condenser will provide faster freeze drying, avoiding melting and give better results, with the additional benefit of protecting the vacuum pump and the environment.

Collapsing temperatures of different products

Products	Temperatures
Apple Juice	-42°C
Citrate Buffer	-40°C
Coffee Extract	-20°C
Dextran	-9°C
Fruktose	-48°C
Gelatin	-8°C
Glucose	-40°C
Inisitol	-27°C
Lactose	-32°C
Lemon Juice	-36°C
Methocel	-9°C
MSG	-50°C
Orange Juice	-24°C
Ovalbumin	-10°C
Phosphate Buffer	-8°C
PvP	-23°C
Sorbitol	-45°C
Sucrose	-32°C
Solutions containing ethanol etc.	-60°C -110°C
Trichlorethyene	-86.4°C



If the condenser temperature is near to the freezing point of the sample, then the freeze drying cycle times are extended. The product could possibly start to melt, thus giving very poor recovery rates and enhancing the possibility of damaging the vacuum pump, eventually polluting the laboratory environment.

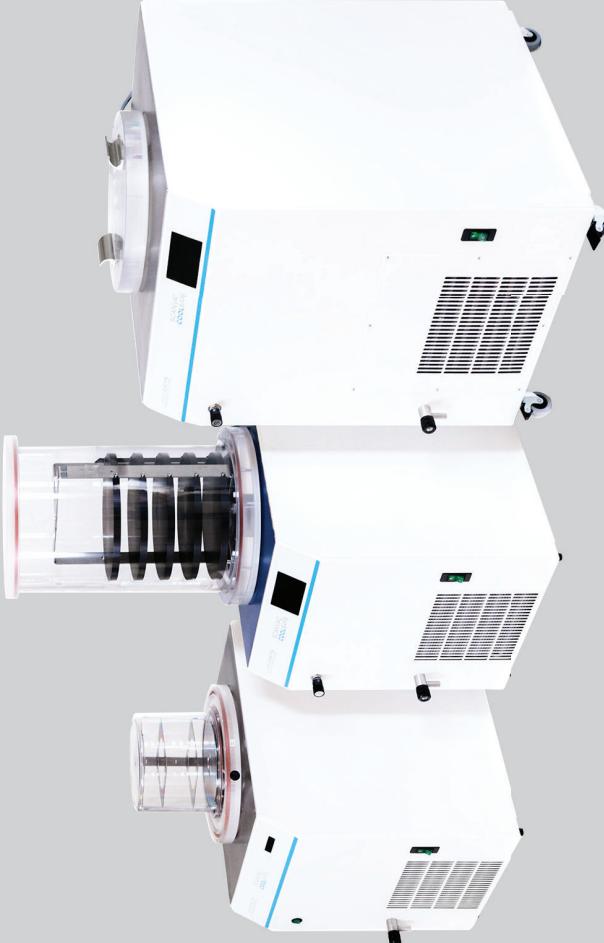
This phenomenon is known as a "collapse" of the sample. The driving force in freeze drying is expressed as the temperature/pressure differential between the product and the condenser.

OUR COOLING SPECIALISTS WORK HARD TO BRING YOU THE BEST AND MOST EFFICIENT SOLUTION

CONFIGURE THE FREEZE DRYER FOR YOUR APPLICATION

**MAKE YOUR OWN
CONFIGURATION...**

Try the online configurator and be guided through the complete process.
Check it at www.LaboGene.com



The process of selecting the correct freeze dryer for your application is divided into 8 steps:

- **Step 1:** Temperature, volume, voltage, surface of the condenser and the preferred freeze dryer version – Basic, Pro, Touch or Touch Superior.
- **Step 2:** This will guide you to the particular model based on your requirements.
- **Step 3-8:** Select the type and size of the chamber, type and size of a manifold and any accessories you need for your freeze drying application.



STEP 1

Temperature:

You can choose between -55°C, -95°C, -100°C and -110°C condenser temperatures. Please refer to the information on the previous pages with regards to which temperature is optimal for your freeze drying requirements.

Volume:

Based on the chosen temperature you have different condenser volumes to select from.

	-55°C	-95°C	-100°C	-110°C
4 litre	X			X
9 litre	X	X		X
15 litre	X	X	X	
80 litre	X		X	

BASED ON YOUR CHOICE OF TEMPERATURE AND VOLUME SELECT THE MODEL MOST SUITED FOR YOUR REQUIREMENTS:

	Basic	Pro	Touch	Superior Touch XS/XL	Superior Touch
-55°C and 4L	X	X		X	X
-55°C and 9L	X	X		X	X
-55°C and 15L		X		X	X
-55°C and 80L				X	
-95°C and 15L		X		X	
-95°C and 80L		X		X	
-100°C and 9L		X		X	
-110°C and 4L	X	X		X	

BASIC

Digital read-out of temperature. Included are hose and flange for connections to the vacuum pump and the vacuum solenoid valve, which is controlled from the front of the freeze dryer.

PRO

Digital read-out of temperature and pressure. Included are hose and flange for connections to the vacuum pump and the vacuum solenoid valve, which is controlled from the front of the freeze dryer.

TOUCH

For Manual and Automatic operation, with optimum control and regulation of temperature, pressure and time. Included are vacuum hose and flange connection to the pump.

All operations are controlled from the touchscreen display, including:

- Vacuum solenoid valve.
- Pressure regulation valve for primary drying.
- Vacuum release valve.

SUPERIOR TOUCH

For manual and automatic operation, with optimum control and regulation of temperature, pressure and time, with the additional facility of pre-freezing. Included are vacuum hose and flange connection to the pump.

All operations are controlled from the touchscreen display, including:

- Vacuum solenoid valve.
- Pressure regulation valve for primary drying.
- Vacuum release valve.

The XS models are inclusive of an electrical heated three-shelf rack for pre-freezing. For the XL models, you can choose between a version inclusive of an electrical heated three-shelf rack and a version inclusive of an electrical heated five-shelf rack. See page 18 for the distances between the shelves.



CoolSafe Touch



CoolSafe Superior Touch



CoolSafe Basic and Pro



CoolSafe Superior Touch XL/XS

VOLTAGE:

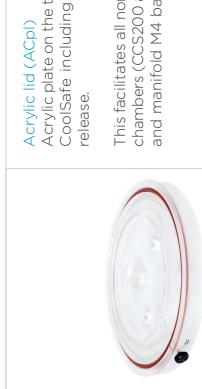
You have the possibility of choosing between 115V/60Hz and 230V/50-60Hz.
For an 80 litre condenser the only option is 3x400V/50-60Hz.

Surface of the condenser

Some of our freeze dryers can be supplied with teflon coated condensers for use when for freeze drying materials that may contain aggressive acids. Please contact us for further information and advice.

STEP 2**The freeze dryer version**

Based on your selection of temperature, volume, model, voltage and surface of the condenser you will have specified the exact model, which best suits your exact requirements and needs.

**STEP 3****TOP LIDS** -Select the lid required for your application**For CoolSafe Basic, Pro and Touch**

Art no.: 7001000061



Art no.: 7110000615



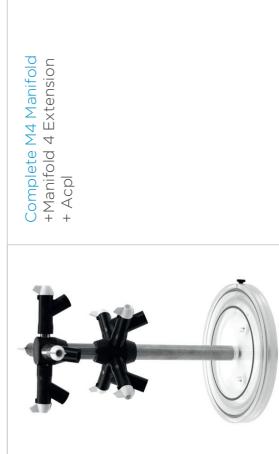
Art no.: 7110000615

STEP 4**MANIFOLDS** -Select the manifold required for your application**For CoolSafe Basic, Pro and Touch****Manifold 4 Basic**

Manifold Basic with 4 rubber valves 3/4 inch for freeze drying in flasks. (Can be extended with the addition of Manifold 4 Extension).



Art no.: 7001000062

Complete M4 Manifold + Manifold 4 Extension + ACol

Art no.: 70010000163

Manifold 4 Extension

Manifold extension including 4 rubber valves 3/4 inch for freeze drying in flasks.



Art no.: 7001000063

Drum manifold

Drum manifold made of stainless steel.
Included are 12 3/4 inch rubber valves.
The ACol lid is not necessary to use this manifold.



Art no.: 7001000063

**Additional information**

Please contact the LaboGene distributor in your specific country or visit our webpage www.labogene.com

<p>Rack 300</p> <p>Extra rack for CCS 300 including 3 shelves and trays for pre-freezing.</p> 	<p>Rack micro-titre plate</p> <p>Rack for 3 x 14 micro-titre or 3 x 7 micro-titre plates for CCS 300 chamber.</p> <p>Art no.: 7001000387</p>
<p>Chamber CCS 500</p> 	<p>Chamber CCS 500 Ø500 mm</p> <p>Acrylic chamber Ø500 mm. The internal height is 480 mm. Included are 3 stainless steel shelves and trays with adjustable height.</p> <p>Distance between shelves: Min. 39 mm with 9 shelves. Max. 318 mm with 2 shelves. (Possible to have up to 9 shelves and trays.) Lid with 40 NV flange and NV 40 flex hose for connection to the CoolSafe are also included.</p> <p>Art no.: 70015000285</p>

<p>Heated chambers</p> <ul style="list-style-type: none"> - to be used with the CoolSafe Touch and Superior Touch XL & XS <p>We offer a wide selection of chambers with electrical heated shelves that ensure uniform and faster drying, especially in the secondary drying stage. Giving increased recovery rates with controlled programmable energy input.</p> <p>Versatility with Adaptability!</p>	<p>Chamber CCS 300 E</p> 	<p>Chamber CCS 300 E, Ø300 mm, heated</p> <p>Acrylic chamber Ø300 mm with 5 heated shelves Ø250 mm and 4 3/4 inch rubber valves.</p> <p>Distance between shelves: Min. 38 mm with 5 shelves. Max. 89 mm with 3 shelves. (no 2 and no 4 shelves have been removed).</p> <p>Included are the connection kit and product sensor.</p> <p>Art no.: 70013000083</p>	<p>Chamber CCS 300 4VE, Ø300 mm, heated</p> <p>Acrylic chamber Ø300 mm with 5 heated shelves Ø250 mm and 4 3/4 inch rubber valves.</p> <p>Distance between shelves: Min. 38 mm with 5 shelves. Max. 89 mm with 3 shelves. (no 2 and no 4 shelves have been removed).</p> <p>Included are the connection kit and product sensor.</p> <p>Art no.: 70013000197</p>	<p>LaboGene Worldwide</p> <p>LaboGene™ has achieved and been granted full ISO 9001-2008 Accreditation. The internationally recognised standard for quality management.</p> <p>If you are interested in speaking with the LaboGene distributor in your particular country, please visit www.labogene.com</p>
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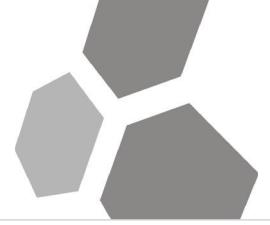
Chamber CCS 500 E

Chambers for CoolSafe Superior Touch (80 L volume / 10 kg. ice capacity)
 CoolSafe Superior Touch which has a condenser capacity of 80 L can be configured with bulk rack or vial rack with heated shelves for pre-freezing. This provides a fully automatic research freeze drying system that incorporates the highest performance characteristics and technical features to meet the demands of today's research, analytical and development laboratories.

Chamber, CCS 500 E, Ø500 mm, heated Acrylic chamber Ø500 mm. The internal height is 480 mm. Included are 2 electrical heated shelves Øx435 mm with adjustable height. The minimum distance is 65 mm with 5 electrical heated shelves. Please note that the distance(s) increase when the shelf or shelves are removed. Included are the connection kit and product sensor. Lid with 40 NV flange and NV 40 flex hose for connection to the CoolSafe are also included.	 Tray 500 Extra stainless steel tray Ø435 x 25 mm for CCS 500 E chamber.	Art no.: 7001300285
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Racks for CoolSafe Superior Touch XS and XL
 XS (9 L volume/15 kg. ice capacity) and XL (15 L volume/3 kg. ice capacity)
 The standard model XS is supplied with an electrical heated three-shelf rack for pre-freezing. For model XL, you can either choose a version supplied with an electrical heated three-shelf rack or a version supplied with an electrical heated five-shelf rack. This provides a fully automatic research freeze drying system that incorporates the highest performance characteristics and technical features to meet the demands of today's research, analytical and development laboratories.

Superior Touch XS Freeze dryer including rack with 3 heated shelves Ø80 mm. Distance between shelves is 34 mm. Contact us for further information if teflon coating is needed.	 Art no. for XS 230V: 700059 Art no. for XS 115V: 700060
Superior Touch XL 3 Shelves Freeze dryer including rack with 3 heated shelves Ø180 mm. Distance between shelves is 79 mm. Contact us for further information if teflon coating is needed.	 Art no. for XL 3S, 230V: 700061 Art no. for XL 3S, 115V: 700062
Superior Touch XL 5 Shelves Freeze dryer including rack with 5 heated shelves Ø180 mm. Distance between shelves is 34 mm. Contact us for further information if teflon coating is needed.	 Art no. for XL 5S, 230V: 703178 Art no. for XL 5S, 115V: 703179

Via rack Superior Touch Vial Vial rack including the stoppering arrangement pneumatic and 2 electrical heated shelves (250 x 400 mm) for stoppering of vials. It takes up to 5 shelves.	 Art no.: 7001300885	Compressor up to 6 Bar, 230V/50-60 Hz Compressor up to 6 Bar for the stoppering arrangement.
Shelf 2540 for Superior Touch Vial Extra electrical heated shelf 2540 (250 x 400 mm). Each shelf is 0,10 m ² , and a maximum of 3 extra shelves can be added.	 Art no.: 7001001883	Tray 2540 for Superior Touch Vial Tray 2540 in stainless steel for operation in vials rack. (30 x 250 x 400 mm).
BulkRack Superior Touch no.1 Bulk rack including 2 electrical heated shelves (300 x 500 mm). It accommodates up to 5 shelves.	 Art no.: 7001001884	Tray 3050 for Superior Touch Bulk no.1 Tray 3050 in stainless steel for bulk drying (30 x 300 x 500 mm).
		Art no.: 7001001806



Bulk rack Superior Touch no. 2
Bulk rack including 2 electrical heated shelves (300 x 500 mm), with a maximum of up to 8 shelves.
Distance between shelves:
Min 18 mm with 8 shelves
Max. 200 mm with 2 shelves.

Art no.: 7001001897
Art no.: 7001001802

STEP 6 PUMPS

Select the vacuum pump most suited for your freeze dryer/chamber combination.



Vacuum pump RZ 2.5
30 L/min and 2.5 m³/hour. The ultimate vacuum is 0,001 mBar with anti-blow back valve.
Included is the oil mist filter - art no.: 7001500071.

Art no. for 230V/50Hz version: 7001500069
Art no. for 110V/60Hz version: 7001506070



Vacuum pump RC 6 Chemistry hybrid pump
Chemistry hybrid vacuum pump, 5,9/6,9 m³/hour.
The ultimate vacuum is 0,002 mBar.
Included is the oil mist filter - art no.: 7001500071.

Art no. for 230V/50Hz version: 7001510071



Vacuum pump RZ 6
105 L/min and 6,0 m³/hour. The ultimate vacuum is 0,001 mBar with anti-blow back valve.
Included is the oil mist filter - art no.: 7001500071.

Art no. for 230V/50Hz version: 7001510070
Art no. for 110V/60Hz version: 7001516070



Trolley, freeze drying
Compact trolley for one CoolSafe and vacuum pump.

Art no.: 7001000950



Shelf 3050 for Superior Touch Bulk
Extra electrical heated shelf 3050 (300 x 500 mm).
Each shelf is 0,15 m². A maximum of 3 extra shelves can be added for Bulk no. 1 and 6 extra shelves for Bulk no. 2.

Art no.: 7001000801



Tray 3050 for Superior Touch for Bulk no. 2
Tray 3050 in stainless steel for bulk drying (15 x 300 x 500 mm).

Art no.: 7001000802



Connection kit for 2 chambers T-kit
T-kit with 2 x $\frac{3}{4}$ inch rubber valves for connection of 2 chambers to 1 vacuum pump.

Art no.: 7001000077



Gate valve
Valve enabling closure between CoolSafe and a Ø500 chamber.

Art no.: 70015000879



Castors
Set of 4 pieces, with 2 which are lockable. For mounting on a freeze dryer. It can be mounted on the following versions:
CoolSafe 55-4, CoolSafe 55-9 and CoolSafe 10-4.

Art no.: 7001000066



STEP 7 ACCESSORIES

Practical accessories for your consideration.



SVM 85
ScanVac Vacuum Meter, absolute pressure is 1200-0,001 mBar with data-logging facility, NIV 10 and flange. Including connection kit for SVM 85.

For CoolSafe Basic.
Art no.: 7001000269



Trolley, freeze drying
Compact trolley for one CoolSafe and vacuum pump.

Art no.: 7001000950



Castors
Set of 4 pieces, with 2 which are lockable. For mounting on a freeze dryer. It can be mounted on the following versions:
CoolSafe 55-4, CoolSafe 55-9 and CoolSafe 10-4.

Art no.: 7001000066

MAKE YOUR OWN CONFIGURATION...

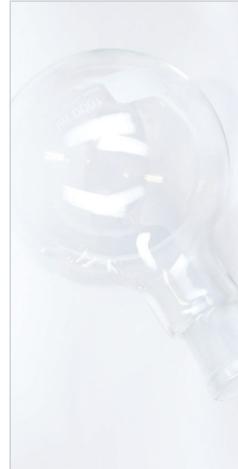
Check it at
www.LaboGene.com

STEP 8 FLASKS

Choose between round bottom and normal freeze drying flasks.

Freeze drying flasks

Round bottom freeze drying flasks



Round bottom flasks 250 mL

Round bottom 250 mL freeze drying flasks for cone 29/32.

Art no.: 7001200105

Round bottom flasks 500 mL
Round bottom 500 mL freeze drying flasks for cone 29/32.

Art no.: 7001200106

Round bottom flasks 1000 mL
Round bottom 1000 mL freeze drying flasks for cone 29/32.

Art no.: 7001200107

Round bottom flasks 2000 mL
Round bottom 2000 mL freeze drying flasks for cone 29/32.

Art no.: 7001200108



Flasks 150 mL

Freeze drying flasks/chamber 150 mL with rubber lid for connection to 3/4 inch rubber valves, Ø52 x 60 mm.

Art no.: 7001200101

Flasks 300 mL
Freeze drying flasks/chamber 300 mL with rubber lid for connection to 3/4 inch rubber valves, Ø52 x 120 mm.

Art no.: 7001200102

Flasks 600 mL
Freeze drying flasks/chamber 600 mL with rubber lid for connection to 3/4 inch rubber valves, Ø75 x 100 mm.

Art no.: 7001200103

Flasks 1200 mL
Freeze drying flasks/chamber 1200 mL with rubber lid for connection to 3/4 inch rubber valves, Ø75 x 200 mm.

Cone connectors, that enables freeze drying flasks to connect directly to manifold valves.

Round bottom freeze drying flasks



Spin freeze drive
Spin freeze drive for spin freezing of flasks for freeze drying.

Art no.: 7001000372



Cone 24/29
3/4 inch aluminium cone 24/29.

Art no.: 7001000074

Cone 29/32
3/4 inch aluminium cone 29/32.

Art no.: 7001000072

Cone 34/36
3/4 inch aluminium cone 34/36.

Art no.: 7001000073

Having completed the configuration procedure, you will have the freeze dryer tailored to your specific requirements.
Why not try our online configurator on our webpage!
This will guide you through the complete process, and will also enable you to connect with our distributor in your particular country.
For additional information, please contact the LaboGene distributor in your specific country or visit our webpage www.labogene.com

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YEARS OF EXPERIENCE

LaboGene are experts in the fields of Clean Air & Laminar Flow, Centrifugation, Vacuum & Cooling. We provide both standard and perfectly customized solutions. Designing, developing, manufacturing and marketing laboratory and industrial equipment is our speciality.

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