

I.

Training requirements within the scope of the Work

Scope of training in days (the day is 8 hours) and **number of employees** for training of each individual professions.

Operators (printers): six persons

- three printers first shift
- three printers second shift

Extent of the training:

- introducing with new PLC system
- introducing with the control console operating (DOS control console)
- introducing with new cam switch/timing unit
- introducing with upgrade of double sheet detection
- introducing with thermoregulation unit operating
- introducing with machine modification for photopolymer plates run

Trainning duration: 1 day (1st shift / 2nd shift)

Electricians / Mechanics: six persons

- three Mechanics
- three Electricians

Extent of the training:

- introducing with all of mechanical and electrical repairs, adjustments and set ups on the machine within the scope of the contract
- introducing with new PLC system
- introducing with the control console operating (DOS control console)
- introducing with new cam switch/timing unit
- introducing with upgrade of double sheet detection
- introducing with thermoregulation unit operating
- introducing with machine modification for photopolymer plates run

Trainning duration: 2 days

Production support by the Contractor's engineer within the scope of 2 days during the final test running, which is also suitable for the finalizing of the training.

The trainning can be done in German or English language.

II.

Machine test requirements within the scope of the Work

- STC prepare printing plates and consumables for the printing test of the machine,
- Printing test of the Machine will be attended by the Contractor's engineers and will be done before general overhaul of the Machine in a range of 0,5 working days (max. 5 hours),
- The same test will be done after finalizing of the general overhaul,
- Results of both tests will be compared and agreed by both Contracting Parties with acceptance of the Protocol No. 1 (art. IV par. 7 letter a))
-
- Two-month machine test operation starts after signature of Protocol No.1. During this period is STC allowed to run standard production onto machine.
- The Protocol No.2 will be signed after one-month machine test (art. IV par. 7 letter b)) and the rest of payment (20%) will be settled.
- The warranty period of 12 months shall commence on the date of signing of Protocol No.2